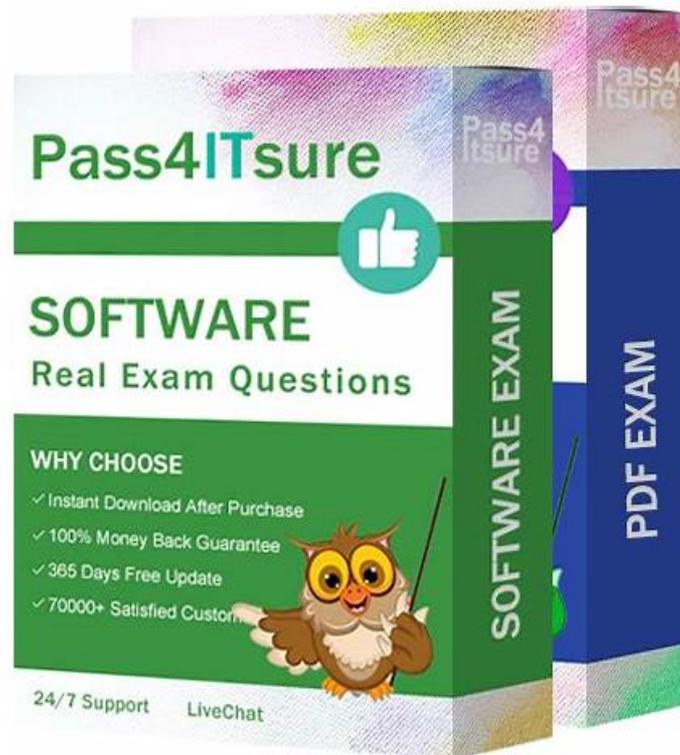


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SAP C_TS422_2023 Exam Syllabus Topics:

Topic	Details
Topic 1	<ul style="list-style-type: none"> Advanced Planning in SAP S 4HANA: This section includes an overview of advanced planning fundamentals and master data. Explanation of key tools and processes. Discussion of planning evaluation concepts.
Topic 2	<ul style="list-style-type: none"> Process Orders in SAP S 4HANA: This section covers an introduction to process order components, processing, and relevant master data objects. Overview of Good Manufacturing Practices (GMP) features.
Topic 3	<ul style="list-style-type: none"> Introduction to SAP S 4HANA Supply Chain Planning: This part covers the background and motivation for SAP S 4HANA, its main components, business applications, and user experience strategy.

Topic 4	<ul style="list-style-type: none"> • Demand Management in SAP S • 4HANA: This section covers a comparison of production methods in various manufacturing environments.
Topic 5	<ul style="list-style-type: none"> • Managing Clean Core: This section covers the application of clean core principles to enhance business process agility, reduce adaptation efforts, and drive innovation in ERP systems.

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SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q50-Q55):

NEW QUESTION # 50

Which options do you have to plan both quantities capacities during line loading in repetitive manufacturing? Note: There are 2 correct answers to this question.

- A. Run MRP with quota arrangement.
- B. Run MRP with automatic selection of production version.
- C. Assign planned orders manually in the planning table.
- D. Run PP/DS heuristics for repetitive manufacturing.

Answer: A,D

NEW QUESTION # 51

What does a line hierarchy in repetitive manufacturing represent?

- A. A production line with prioritized alternative work centers
- B. A production line with an alternative sequence in the routing
- C. A production line with a parallel sequence in the routing
- D. A production line with more than one work center

Answer: D

Explanation:

In SAP S/4HANA repetitive manufacturing, a line hierarchy(transaction LDM1) organizes production lines for planning and execution:

* A production line with more than one work center(A): A line hierarchy represents a complex production line comprising multiple work centers (defined in CR01/CR02) linked in a hierarchical structure. For example, a main line (top node) might include sub-lines or work centers (e.g., assembly, testing), allowing detailed capacity planning and quantity assignment in MF50 or PP/DS. Alternative sequence in the routing(B) (CA21, Alternative Sequence) defines optional operation paths, not a line hierarchy.Parallel sequence in the routing(C) (Parallel Sequence) splits operations concurrently, unrelated to line hierarchy structure.Prioritized alternative work centers(D) is managed via production versions or PP/DS mode selection, not line hierarchies, which focus on physical line organization. This is per SAP's REM line hierarchy definition.

NEW QUESTION # 52

What is the work center hierarchy in capacity planning?

- A. A group of work center in a parallel sequence that is used to split production quantities and work on them in parallel

- B. A group of work centers in a production line being used in sequence for production
- **C. A group of alternative work centers providing a cumulative available capacity for production**
- D. A group of alternative work centers for production, structured in hierarchy levels by priorities

Answer: C

Explanation:

A work center hierarchy is a business object in PP/DS that defines the structure and sequence of resources that are used for a production process. You use this object to represent the logical and physical dependencies of the resources and to control the scheduling and sequencing of the operations or orders. A work center hierarchy allows you to model the production flow and capacity more realistically and ensure the technical feasibility of the production plan. A work center hierarchy can also be used to cumulate the available capacity and capacity requirements of the resources in capacity planning. You can cumulate the available capacities from subordinate work centers to a superior work center level in order to determine the total available capacity for the superior work center. This way, you can use a work center hierarchy as a group of alternative work centers that provide a cumulative available capacity for production. Reference:

Work center hierarchy | SAP Help Portal

Work Center Hierarchy - SAP Help Portal

Highlights for Manufacturing in SAP S/4HANA 2021 - Part 2: Production Planning, Engineering, Operations | SAP Blogs

NEW QUESTION # 53

What determines whether the planned independent requirements in demand management are consumed by other requirements?

Note: There are 2 correct answers to this question.

- **A. Planning strategy**
- **B. Requirements type**
- C. Order type
- D. Requirements profile

Answer: A,B

Explanation:

The consumption of planned independent requirements by other requirements, such as sales orders or stock transport orders, depends on the planning strategy and the requirements type of the materials involved. The planning strategy defines the basic procedure for planning a material and determines whether the consumption is relevant for planning. The requirements type controls the consumption parameters, such as the consumption mode (forward, backward, or bidirectional), the consumption interval (period of time in which the consumption can take place), and the consumption indicator (whether the consumption reduces the planned independent requirements or not). Reference: Consumption of Planned Independent Requirements | SAP Help Portal, Planning Strategy | SAP Help Portal, Requirements Type | SAP Help Portal.

NEW QUESTION # 54

Which SAP applications can be used for forecasting in Supply Chain Planning? Note: There are 2 correct answers to this question.

- A. Material Requirements Planning (MRP)
- **B. Supply Chain Management (SCM)**
- **C. Integrated Business Planning (IBP)**
- D. Capacity Requirements Planning (CRP)

Answer: B,C

Explanation:

In SAP S/4HANA and its broader ecosystem, forecasting for supply chain planning is supported by advanced tools:

* Integrated Business Planning (IBP)(A): SAP IBP is a cloud-based solution designed for advanced supply chain planning, including demand forecasting. It uses statistical models, machine learning, and real-time data integration to predict demand, making it a primary tool for forecasting (e.g., SAP IBP for Demand).

* Supply Chain Management (SCM)(B): SAP SCM, particularly its Advanced Planning and Optimization (APO) module (e.g., Demand Planning - DP), provides robust forecasting capabilities using historical data and planning algorithms. While SAP is transitioning APO functionalities to IBP, SCM remains relevant in on-premise or hybrid setups.

Material Requirements Planning (MRP)(C) in S/4HANA focuses on material planning based on existing demand (e.g., PIRs or sales orders) and does not perform forecasting itself; it relies on inputs from Demand Management. Capacity Requirements Planning

(CRP)(D) deals with capacity leveling and scheduling, not demand forecasting. These distinctions are clear in SAP's supply chain planning documentation.

NEW QUESTION # 55

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