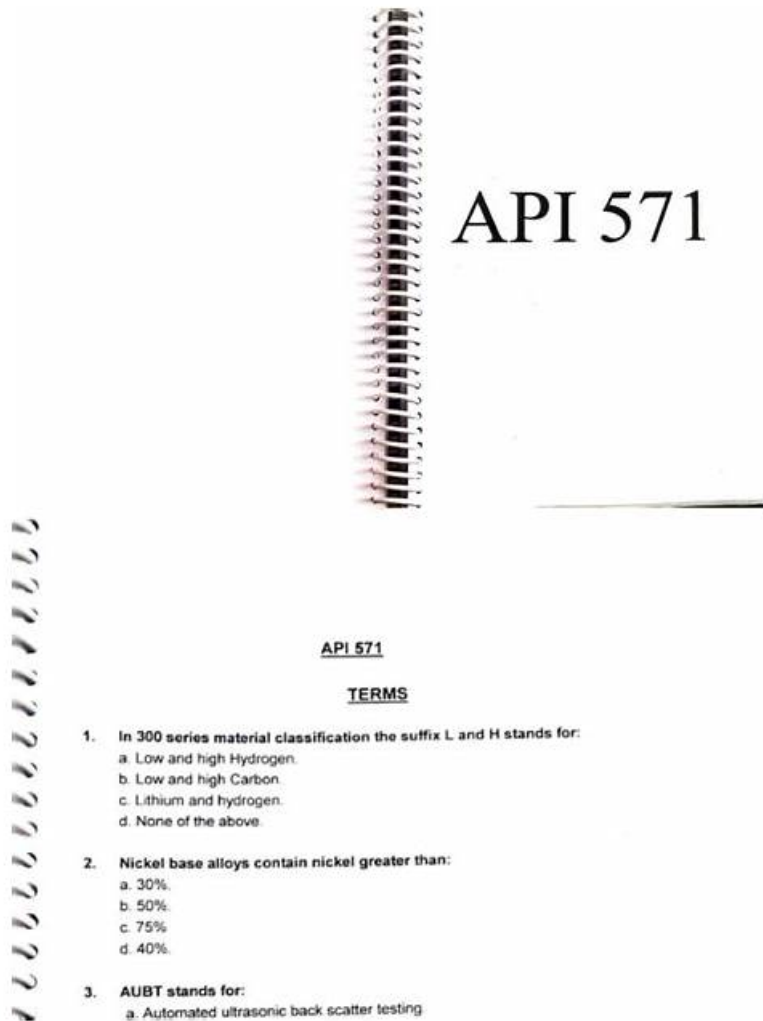


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API Corrosion and Materials Professional Sample Questions (Q24-Q29):

NEW QUESTION # 24

300 Series SS, 400 Series SS and duplex SS are subject to pitting and localized corrosion under insulation. In addition, _____ are also subject to SCC if chlorides are present, while _____ are less susceptible.

- A. None of the above
- B. Duplex SS, 300 Series Ss
- C. 300 Series SS, Duplex SS
- D. Duplex SS, Low alloys

Answer: C

NEW QUESTION # 25

Many thermal fatigue cracks are filled with:

- A. sulfides.
- B. chlorides.
- C. hydroslime.
- D. oxides.

Answer: D

NEW QUESTION # 26

(Which damage mechanism occurs primarily as a result of exposure of interior vessel surfaces to air and moisture conditions during shutdown?)

- A. Carbonate stress corrosion cracking
- B. Polythionic acid stress corrosion cracking
- C. Wet hydrogen sulfide cracking
- D. Sour water stress corrosion cracking

Answer: B

Explanation:

Comprehensive and Detailed Explanation From Exact Extract:

Polythionic acid stress corrosion cracking (PASCC) occurs when sulfide scales on stainless steel surfaces are exposed to oxygen and moisture, most commonly during shutdowns and outages.

Per API RP 571:

* Polythionic acids form when iron sulfides react with air and water

* Cracking occurs in austenitic stainless steels

* Damage is most likely during shutdown, not normal operation

Therefore, PASCC is the damage mechanism directly associated with shutdown exposure conditions.

Referenced Documents (Study Basis):

* API RP 571 - Section on Polythionic Acid Stress Corrosion Cracking

NEW QUESTION # 27

Galvanized steel components should not be welded to _____ due to LME.

- A. 400 Series SS
- B. Carbon steel
- C. 300 Series SS
- D. Duplex SS

Answer: C

NEW QUESTION # 28

The best way to prevent 885(o) F embrittlement is to use low _____ alloys, or to avoid exposing the susceptible material to the embrittling range.

- **A. Ferrite**
- B. Martensite
- C. Austenite
- D. Chromium

Answer: A

NEW QUESTION # 29

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