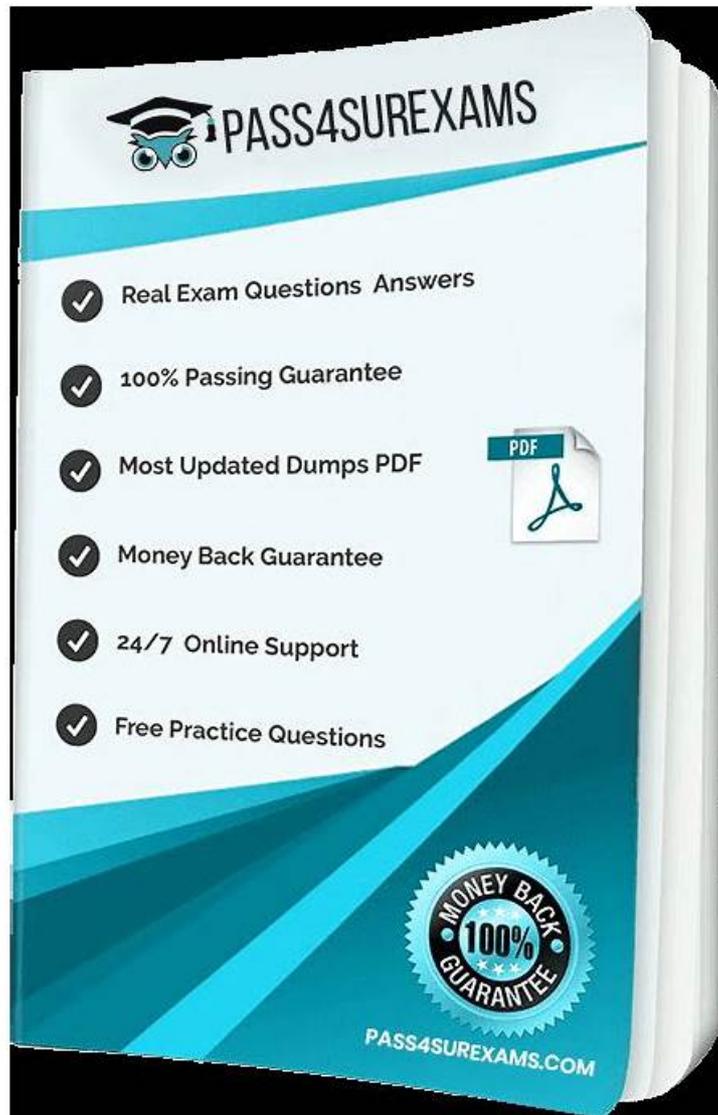


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API Refractory Personnel Sample Questions (Q85-Q90):

NEW QUESTION # 85

A moldable refractory material that can be extruded and has a level of workability that permits it to be pounded into place to form a monolithic structure

- A. Monolithic refractory
- B. Ramming mix
- C. Plastic refractory
- D. None of the above

Answer: C

NEW QUESTION # 86

1 solid black is the color of the stripe for the alloy material

- A. 304L
- B. 0
- C. 1
- D. None of the above

Answer: C

NEW QUESTION # 87

From each production run, the testing frequency for erosion service refractory is one sample per:

- A. 3 pallets or less
- B. batch
- C. 2 tons or less
- D. 1 pallet or less

Answer: C

Explanation:

API 936 establishes quality assurance testing frequencies based on usage, service condition, and criticality of application. For erosion service refractory, which is subject to high-velocity particle impingement (e.g., in FCCU units), the standard testing frequency is one sample per 2 tons or less. This ensures that each significant quantity used in fabrication is represented by a test sample to verify compressive strength, density, and abrasion resistance.

Failure to meet this frequency may risk undetected variability in raw material batches or mixing inconsistencies.

Reference:

NEW QUESTION # 88

When water is used for refractory installed on a carbon steel surface with a stainless steel anchorage, the chloride content of the potable water shall not exceed:

- A. 200 ppm

- B. 50 ppm
- C. 250 ppm
- D. 100 ppm

Answer: B

Explanation:

According to API Standard 936, water used in the preparation of refractory mixes is subject to quality limitations, especially when stainless steel anchors are embedded in or come into contact with the refractory that is installed on a carbon steel surface. High chloride concentrations in the mixing water may promote corrosion in stainless steel anchoring systems.

API 936 explicitly states:

"When water is used for refractory installed on a carbon steel surface with a stainless steel anchorage, the chloride content of the potable water shall not exceed 50 ppm."

- API Std 936, Section 5.1.2

This clause is intended to protect the integrity of stainless steel anchors from chloride-induced stress corrosion cracking or pitting, which can compromise the mechanical support of the refractory lining.

Therefore, Option A (50 ppm) is the only correct and code-compliant answer.

NEW QUESTION # 89

The term "shelf life" refers to the maximum time:

- A. the mixed material can sit prior to use.
- B. for material tests (expiration of test results).
- C. material may be stored and remains in usable condition.
- D. it takes for products to be manufactured and installed.

Answer: C

Explanation:

Shelf life is defined as the maximum period during which a material may be stored under specified conditions and still remain in a usable condition. API 936 emphasizes that materials such as monolithic refractories, when stored properly, should be used within their specified shelf lives to ensure they retain the required properties for performance.

Reference: API Std 936, Section 5.1.3 - Material Storage and Handling: "Refractory materials shall not be used beyond their stated shelf life unless verified by the manufacturer or appropriate testing."

NEW QUESTION # 90

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