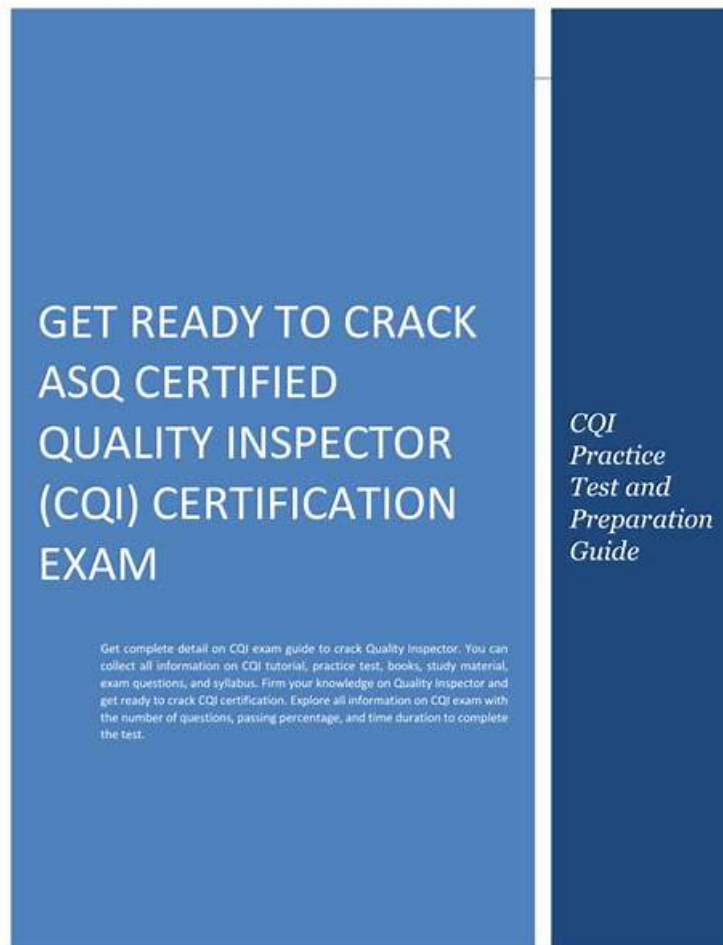


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ASQ Certified Quality Inspector Sample Questions (Q147-Q152):

NEW QUESTION # 147

The most critical part of a calibration system is:

Response:

- A. having a control system to ensure that changes, updates, and modifications to the calibration system are implemented
- B. to have a well-written Standard Operating Procedure (SOP)
- C. to be able to access the system quickly when the auditor asks about it
- D. to follow the calibration procedure each and every time a calibration is performed

Answer: D

NEW QUESTION # 148

Using an optical flat to determine flatness requires specific conditions. Which of the following is one of those conditions?

Response:

- A. A flatness callout in the ten-thousands of an inch
- B. The optical flat must be kept cooled to limit expansion
- C. A thin layer of oil on the surface of the part so that the flat may be wrung on tightly
- D. A monochromatic light source of a specified frequency

Answer: D

NEW QUESTION # 149

An instrument that has a primary function of measuring and displaying changes in voltage over time is referred to as?

Response:

- A. Multimeter
- B. Oscilloscope
- C. Faraday cage
- D. Curve tracer

Answer: B

NEW QUESTION # 150

Small shifts in a process are more likely to be detected using:

Response:

- A. large sample sizes and less frequent sampling.
- B. large sample sizes and more frequent sampling.
- C. small sample sizes and less frequent sampling.
- D. small sample sizes and more frequent sampling.

Answer: B

NEW QUESTION # 151

An engineer reviews a control chart and finds the pattern to show an indication of a mixture. An explanation for this pattern may be a(n):

Response:

- A. Both indication of special cause variation and failure to make rational subgroups when the control chart was originally created
- B. indication of common cause variation
- C. failure to make rational subgroups when the control chart was originally created
- D. indication of special cause variation

Answer: C

NEW QUESTION # 152

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