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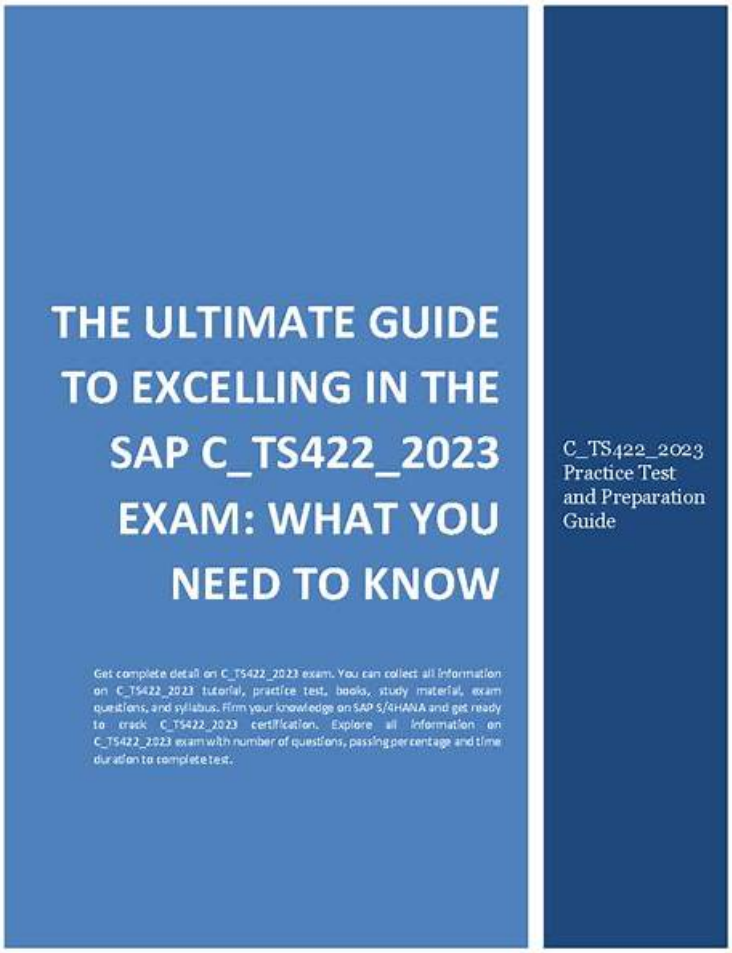

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achieve your dream soon.

SAP C-TS422-2023 Exam Syllabus Topics:

Topic	Details
Topic 1	• Master Data in SAP S • 4HANA: This section covers the exploration of crucial production-related master data elements, with emphasis on bill of material, routing, and production version.
Topic 2	• Production Orders in SAP S • 4HANA: This section covers BOM item categorization, order status management, availability checks, routing selection, order type setup, and material handling processes.
Topic 3	• Material Requirements Planning in SAP S • 4HANA: This part of the exam covers an examination of planning strategies, tools, and long-term planning concepts. Overview of MRP fundamentals and lot size procedures.
Topic 4	• Lean Manufacturing in SAP S • 4HANA: This section covers repetitive manufacturing master data, line load planning, and Kanban systems.
Topic 5	• Advanced Planning in SAP S • 4HANA: This section includes an overview of advanced planning fundamentals and master data. Explanation of key tools and processes. Discussion of planning evaluation concepts.

SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q32-Q37):

NEW QUESTION # 32
Which time elements are relevant for lead time scheduling of a production order? Note:
There are 2 correct answers to this question.

- A. setup time
- B. Float after Production
- C. Opening Period
- D. Total replenishment lead time

Answer: A,B

Explanation:
Lead time scheduling is a method of scheduling production orders that calculates the start and finish dates of each operation based on the operation duration, interoperation time, and other time elements. The time elements that are relevant for lead time scheduling of a production order are:
Setup time: The time required to prepare the work center for the operation, such as changing tools, adjusting machines, or cleaning the work area.
Processing time: The time required to perform the operation, such as machining, assembling, or testing the product.
Teardown time: The time required to restore the work center to its original state after the operation, such as removing tools, resetting machines, or disposing of waste.
Interoperation time: The time between two consecutive operations, such as transportation, waiting, or inspection time.
Float before production: The time buffer before the scheduled start date of the production order, which can be used to compensate for delays or changes in the production plan.
Float after production: The time buffer after the scheduled finish date of the production order, which can be used to compensate for delays or changes in the production plan.
The opening period and the total replenishment lead time are not relevant for lead time scheduling of a production order. The opening period is a parameter that defines the earliest possible start date of a production order, based on the material availability date and the planning time fence. The total replenishment lead time is a parameter that defines the total time required to procure or produce a material, from the time the requirement is identified until the time the material is available for use.

NEW QUESTION # 33
What are the prerequisites for a reporting point confirmation in repetitive manufacturing? Note: There are 2 correct answers to this question.

- A. Defining the operations as reporting points using the control key
- B. Activating the reporting point backflush in the work centers
- C. Defining the relevant work centers in the routing
- D. Activating the reporting point backflush in the order dependent parameters

Answer: A,B

NEW QUESTION # 34
How can you limit the validity of a bill of material (BOM)? Note: There are 2 correct answers to this question,

- A. By Material Status
- B. By Period
- C. By Industry
- D. By Plant

Answer: B,D

Explanation:
You can limit the validity of a BOM by plant and by period. The plant determines the organizational area of validity for the BOM, and you can assign the same BOM to different or further plants if the prerequisites are met. The period of validity for a BOM is restricted by the valid-from date and the valid-to date in the BOM header and item, which determine when the BOM becomes effective and when it ends. Reference: Validity of Bills of Material, BOM Item Validity

NEW QUESTION # 35
Which options do you have to plan both quantities and capacities during line loading in repetitive manufacturing? Note: There are 2 correct answers to this question.

- A. Assign planned orders manually in the planning table.
- B. Run PP/DS heuristics for repetitive manufacturing.
- C. Run MRP with automatic selection of production version.
- D. Run MRP with quota arrangement.

Answer: B,D

Explanation:
In SAP S/4HANA repetitive manufacturing,line loadinginvolves planning production quantities and capacities across production lines. Options include:
* Run MRP with quota arrangement(B): MRP (MD01/MD02) with a quota arrangement (MEQ1, marked MRP-relevant) distributes production quantities across multiple production lines (production versions) based on predefined quotas (e.g., 60% Line A, 40% Line B). This plans quantities and implicitly considers capacity via the linked work centers, visible inMF50.
* Run PP/DS heuristics for repetitive manufacturing(D): PP/DS heuristics (e.g., SAP_PP_002 in /SAPAPO/CDPSB0) plan both quantities (e.g., creating planned orders) and capacities (e.g., finite scheduling on production lines) for REM scenarios. This integrates detailed scheduling with line loading, optimizing resource use.
Assign planned orders manually in the planning table(A) (MF50) adjusts existing quantities but doesn't inherently plan capacities-it's a manual tweak.Run MRP with automatic selection of production version(C) selects one version (e.g., via alphanumeric order), planning quantities but not dynamically balancing capacities across lines. This is per SAP's REM planning options.

NEW QUESTION # 36
Which of the following questions do you have to answer before you start creating a bill of material (BOM)? Note: There are 2 correct answers to this question.

- A. What status does the BOM have?

- B. In which storage location is the BOM required?
- C. Is the material type allowed in the BOM?
- D. Which base unit of measure does the material have?

Answer: A,C

NEW QUESTION # 37
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