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API 936 PRACTICE TEST (2024) QUESTIONS & ANSWERS SOLVED 100% CORRECT!!

What does the scope of API 936 provide? Answer- Provides installation quality control guidelines for monolithic refractory lining and may be used to supplement owners specifications

What section of API 936 mentions the responsibilities of the inspector? Answer- The scope of the inspector responsibilities who monitor and control the quality control process are also defined

What two items if using API 936 are mandatory to be done? Answer- The refractory applied by this guideline shall be sampled and tested to verify that physical properties meet intended criteria

What is the acceptance / rejection criteria for qualifications testing as per API 936? Answer- For both material and applicator qualification testing, the average physical properties for each sample shall fully meet the criteria established for that material in API 936

What are the acceptance / rejection criteria for as-installed testing? Answer- Based on criteria and procedure prior to work to start

What are the qualifications of inspection personnel? Answer- 1. The inspector shall have no commercial affiliations with the contractor or manufacturer(s), unless otherwise agreed to by the owner
2. The inspector shall have a working knowledge of applicable standard and terms as defined in attached appendices of this document
3. The inspector shall have a working knowledge or requirements defined in this document, owner specifications and job specific requirements outlined by the owner or manufacturer.

What are the responsibilities of inspection personnel? Answer- 1. The inspector shall monitor qualification and production work conducted by the manufacturer(s) and contractor to ensure compliance with job specifications and agreed-to-quality standards
2. The inspector shall notify the owner and the contractor in a timely manner of any work deficiencies or potential deficiencies based on his or her monitoring of material qualification and the installation process

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API Refractory Personnel Sample Questions (Q59-Q64):

NEW QUESTION # 59

The loss of fragmented refractories from the face of the refractory structure, through cracking and rupturing which results in the exposure of the original inner portion of the refractory lining is called

- A. Bypassing
- B. Sheeting
- C. Erosion
- D. **Spalling**

Answer: D

NEW QUESTION # 60

Compositions of ground refractory materials develop a strong bond at air ambient temperatures by virtue of chemical reactions within the binder phase that is usually activated by water additions. These refractories include cement and phosphate bonded castables is called:

- A. Air and heat setting refractory
- B. Heat setting refractories
- C. **Air setting refractories**
- D. None of the above

Answer: C

NEW QUESTION # 61

Refractory abrasion is defined as the wearing away of the surface by:

- A. coke buildup.
- B. **the scouring action of moving solids.**
- C. high-velocity gases.
- D. high-velocity hydrocarbons.

Answer: B

Explanation:

API TR 977 defines refractory abrasion in the context of erosion resistance testing:

"Abrasion is the wearing away of the surface by the mechanical scouring action of solids moving across the surface."

- API TR 977, Section 2

This distinguishes abrasion from gas or chemical attack and aligns with ASTM C704 test context.

NEW QUESTION # 62

The lining surface should remain uncovered and free from contact with moisture during the curing period for what type of refractory?

- A. Hydraulic bonded
- B. Ceramic bonded
- C. **Chemically bonded**
- D. Cement bonded

Answer: C

Explanation:

Chemically bonded refractories, such as phosphate-bonded or acid-bonded types, develop strength through chemical reactions that require exposure to ambient air. These materials must remain uncovered and dry during curing, as moisture or covering may inhibit the required chemical bonding or lead to improper set.

Covering chemically bonded linings (e.g., with plastic sheeting or wet burlap) - practices appropriate for hydraulic bonded (cement-based) refractories - would trap moisture and interfere with the chemical reaction process in chemical bonds.

Reference:

API TR 980 -Monolithic Refractories: Installation and Dryout, Section on Chemically Bonded Refractories:
"Do not cover chemically bonded castables during the curing period. Keep surfaces exposed to air."

NEW QUESTION # 63

Which party or individual is responsible for submitting a dryout procedure for a new lining?

- A. Inspection company
- **B. Contractor**
- C. Dry-out company
- D. Refractory manufacturer

Answer: B

Explanation:

According to API 936, the contractor is responsible for submitting a detailed dryout procedure. This procedure must be reviewed and approved by the owner or the owner's representative. While manufacturers may provide guidance, the contractor is accountable for ensuring the procedure aligns with project specifications, material requirements, and environmental conditions.

Reference:

API Std 936, Section 6.5.1 - "The contractor shall submit a proposed dryout procedure... for review and approval."

NEW QUESTION # 64

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