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The ASQ CSSBB Exam is required for obtaining the Six Sigma Black Belt certification and helps the candidates understand the DMAIC principles.

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ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q251-Q256):

NEW QUESTION # 251

SCENARIO

A Six Sigma team is measuring the moisture content of corn starch as it leaves the conveyer belt of a dryer. They collect one sample four cups of starch at times indicated in the chart at fixed locations labeled A, B, C, and D across the end of the belt. See the diagram below.

□ After some more work on the dryer, additional data are collected which when plotted looks like this:

□ Which type of variation dominates?

- A. within sample
- B. sample to sample within the hour
- C. hour to hour
- D. none of the above

Answer: C

NEW QUESTION # 252

During the _____ phase of 5S is when we might implement a Red Tag program.

- A. Straightening
- B. Sorting
- C. Shining
- D. Standardizing

Answer: B

NEW QUESTION # 253

Find the average difference dbar.

□

- A. 0.3502
- B. 0.2714
- C. 0.2875
- D. 0.2295

Answer: C

NEW QUESTION # 254

This QFD matrix was used in the design process for a ball point pen. What symbol is appropriate for the square labeled 6?

- A. □
- B. □
- C. □
- D. none of the above
- E. □

Answer: A

NEW QUESTION # 255

Upon completion and validation of an improvement to a process a Belt and the Project Team create a Control Plan that contains which of these?

- A. Summary of the targeted critical metrics for process performance measurement
- B. All of the above

- C. Description of the monitoring system in place to assure continued compliance
- D. Standard operating work description of the process change

Answer: B

NEW QUESTION # 256

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