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## SAP C-TS422-2023 Exam Syllabus Topics:

Topic	Details
Topic 1	<ul style="list-style-type: none"><li>Advanced Planning in SAP S</li><li>4HANA: This section includes an overview of advanced planning fundamentals and master data. Explanation of key tools and processes. Discussion of planning evaluation concepts.</li></ul>
Topic 2	<ul style="list-style-type: none"><li>Master Data in SAP S</li><li>4HANA: This section covers the exploration of crucial production-related master data elements, with emphasis on bill of material, routing, and production version.</li></ul>
Topic 3	<ul style="list-style-type: none"><li>Introduction to SAP S</li><li>4HANA Supply Chain Planning: This part covers the background and motivation for SAP S</li><li>4HANA, its main components, business applications, and user experience strategy.</li></ul>

Topic 4	<ul style="list-style-type: none"> <li>Process Orders in SAP S</li> <li>4HANA: This section covers an introduction to process order components, processing, and relevant master data objects. Overview of Good Manufacturing Practices (GMP) features.</li> </ul>
Topic 5	<ul style="list-style-type: none"> <li>Material Requirements Planning in SAP S</li> <li>4HANA: This part of the exam covers an examination of planning strategies, tools, and long-term planning concepts. Overview of MRP fundamentals and lot size procedures.</li> </ul>
Topic 6	<ul style="list-style-type: none"> <li>Introduction to SAP S</li> <li>4HANA Production Planning: This section covers an overview of production planning components, functions, and planning approaches. Exploration of emerging trends.</li> </ul>
Topic 7	<ul style="list-style-type: none"> <li>Production Orders in SAP S</li> <li>4HANA: This section covers BOM item categorization, order status management, availability checks, routing selection, order type setup, and material handling processes.</li> </ul>
Topic 8	<ul style="list-style-type: none"> <li>Capacity Planning in SAP S</li> <li>4HANA: This section covers a discussion of SAP S</li> <li>4HANA best practices, SAP HANA database concept, SAP Fiori user experience, and embedded analytics capabilities.</li> </ul>
Topic 9	<ul style="list-style-type: none"> <li>Managing Clean Core: This section covers the application of clean core principles to enhance business process agility, reduce adaptation efforts, and drive innovation in ERP systems.</li> </ul>

## SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q51-Q56):

### NEW QUESTION # 51

What is a work center hierarchy?

- A. A group of alternative work centers for production structured in hierarchy levels by priorities
- B. A group of work centers in a production line being used in sequence for production
- C. A group of work centers in a parallel sequence that is used to split production quantities and work on them in parallel
- D. A group of alternative work centers providing a cumulative available capacity for production**

**Answer: D**

Explanation:

In SAP S/4HANA, a work center hierarchy (transaction CR21/CR22) organizes work centers for capacity planning and evaluation:

\* A group of alternative work centers providing a cumulative available capacity for production (B): A work center hierarchy groups multiple work centers (e.g., CR01-defined centers) into a tree structure (e.g., a top node with sub-nodes).

The system aggregates their capacities (visible in CM01) into a cumulative total, allowing planners to evaluate or assign production across the group as a single capacity pool, often used in bottleneck analysis or reporting.

Hierarchy levels by priorities (A) isn't correct—priorities are set in routings or PP/DS, not hierarchies, which focus on capacity aggregation. Work centers in a production line sequence (C) reflects routing (CA01) or REM line hierarchy (LDM1), not a work center hierarchy. Parallel sequence for splitting quantities (D) is a routing concept (Parallel Sequence), not a hierarchy function. This is per SAP's capacity planning documentation.

### NEW QUESTION # 52

Which information is required when you create a product master in SAP S/4HANA Cloud Private Edition? Note: There are 2 correct answers to this question.

- A. Industry sector**
- B. Selection screen for views
- C. Product type
- D. Base unit of measure**

**Answer: A,D**

#### **NEW QUESTION # 53**

Under what circumstances can you change the material type for a material if stocks, reservations, or purchasing documents exist?  
Note: There are 2 correct answers to this question.

- A. The same batch management level is used.
- B. The same account category is used.
- C. The quantity and value updates are the same.
- D. The same base unit of measure is used.

**Answer: C,D**

Explanation:

In SAP S/4HANA, changing the material type (transaction MMAM) is restricted if stocks, reservations, or purchasing documents exist, but it's allowed under specific conditions:

\* The quantity and value updates are the same(A): The old and new material types must have identical quantity and value update settings in their valuation areas (configured in OMS2, Material Type Customizing). For example, both must update quantity and value (e.g., "FERT" to "HALB"), or neither (e.g., "NLAG" to "DIEN"). If these differ, the change is blocked due to inconsistencies in stock valuation.

\* The same base unit of measure is used(C): The base unit (material master, Basic Data 1 view) must remain unchanged between material types. Changing it (e.g., from "PC" to "KG") would invalidate existing stock or document quantities, so the system requires consistency to allow the type change.

The same batch management level(B) (e.g., plant or material level, configured in OMCT) is not a strict requirement-batch settings can differ as long as other conditions are met. The same account category(D) (e.

g., General Ledger account determination) influences posting but isn't a prerequisite-account assignment can be adjusted post-change. This is per SAP's material type change rules.

#### **NEW QUESTION # 54**

Which of the following automation options can you use for production orders?

Note: There are 2 correct answers to this question.

- A. You can use mass processing to read PP master data for production orders.
- B. You can use trigger points to automatically create rework orders via confirmations.
- C. You can use the production scheduling profile to automatically set orders to technically complete.
- D. You can use mass processing to set production orders to technically complete.

**Answer: B,D**

#### **NEW QUESTION # 55**

What are the key features of using a low level code?

Note: There are 2 correct answers to this question.

- A. To determine the priority of alternative components inside ATP
- B. To determine how costs are rolled up by product costing
- C. To determine the use of subitems inside material BOM (bill of material)
- D. To determine the sequence in which materials are planned in MRP

**Answer: B,D**

#### **NEW QUESTION # 56**

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