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API-936 (Refractory Personnel) Certification Exam is an industry-recognized certification that evaluates and certifies the knowledge and skills of professionals working in the refractory industry. Refractory materials are used in high-temperature environments such as furnaces, boilers, and reactors. They play a critical role in ensuring the safe and efficient operation of these systems. The API-936 certification exam assesses the knowledge and skills required to ensure that refractory materials are installed, inspected, and maintained in accordance with industry standards and best practices.

To become certified, candidates must pass a rigorous exam that covers a wide range of topics including refractory materials, installation methods, design considerations, inspection techniques, and repair procedures. API-936 Exam is divided into two parts: a multiple-choice section and a written section. The multiple-choice section contains 120 questions and covers topics such as material properties, installation and repair techniques, testing methods, and safety considerations. The written section requires candidates to demonstrate their knowledge of refractory design and installation by completing several essay questions. Candidates who pass the

API-936 exam are recognized as experts in the field of refractory materials and are highly sought after by employers in the industry.

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API-936 exam covers a wide range of topics related to refractory materials, including the types of materials used, installation procedures, and inspection techniques. API-936 Exam is divided into two parts: a written test and a practical exam. The written test consists of 120 multiple-choice questions that cover topics such as materials science, refractory installation, and inspection methods. The practical exam involves hands-on testing of the candidate's ability to install and inspect refractory materials according to industry standards.

API Refractory Personnel Sample Questions (Q12-Q17):

NEW QUESTION # 12

Who is responsible to provide details of metal fiber reinforcement including dimensions, concentration, type and metallurgy?

- A. Inspector
- B. Contractor
- C. Owner
- **D. Manufacturer**

Answer: D

Explanation:

The manufacturer is responsible for specifying the exact dimensions, type, concentration, and metallurgical properties of metal fiber reinforcement in castable refractories. These fibers are often integral to the formulation and performance of the material and are introduced during manufacturing (not field mixing), with characteristics tailored to improve thermal shock resistance and crack propagation control.

API 936 defers to the manufacturer's technical data for the design and quality control of any material component, including reinforcement. The contractor is responsible for verifying that materials match the manufacturer's documented specification.

Reference:

API Std 936, Section on "Material Submittals" and "Manufacturer's Technical Datasheets" API TR 978, Section on "Metallic Reinforcement in Monolithics" indicates that fiber specs are a manufacturer responsibility

NEW QUESTION # 13

Based on-screen analysis, the size of Alumina - silicate aggregate in typical modern castable is

- A. None of the above
- B. 50 - 60%
- C. 70 - 8-%
- **D. 60 - 70%**

Answer: D

NEW QUESTION # 14

The vessel in which coke and residual hydrocarbons are burned off the catalyst and the flue gas is then separated from the catalyst is called

- A. None of the above
- B. Cyclones of FCCU
- **C. Regenerator of FCCU**

- Answer: C**

For air-setting phosphate bonded, erosion-resistant refractories mixing, the mixer's paddles, and bowls shall be

- Answer: D**

The exposure of a material or body to a rapid change in temperature which may have a deleterious effect

- Answer: A**

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