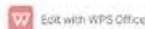


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API Refractory Personnel Sample Questions (Q17-Q22):

NEW QUESTION # 17

Refractory failure mechanisms are.

- A. All of the above
- B. Erosion and corrosion
- C. Thermal shock and mechanical abuse
- D. Overheating and chemical attack

Answer: A

NEW QUESTION # 18

The best definition for creep is:

- A. an increase in expansion at high temperatures.
- B. shrinkage at high temperatures.
- C. cracking caused by thermal shock.
- D. deformation due to continuous load over time.

Answer: D

Explanation:

Creep in refractories is the slow, time-dependent deformation of a material under constant stress and high temperature. It is critical in applications like reformers and furnaces where the refractory is under load for extended periods. The amount of deformation is typically measured over 50-100 hours in standardized tests such as ASTM C832.

Creep is not the same as thermal expansion (which is reversible), or cracking (a sudden failure).

Reference:

API TR 981 - Thermal Expansion Under Load and Creep of Refractories, defines creep as deformation due to a sustained load over time under high temperatures

NEW QUESTION # 19

For air-setting phosphate bonded, erosion-resistant refractories mixing, the mixer's paddles, and bowls shall be

- A. Carbon
- B. None of the above
- C. Aluminium
- D. Steel

Answer: D

NEW QUESTION # 20

Compositions of ground refractory materials develop a strong bond at air ambient temperatures by virtue of chemical reactions within the binder phase that is usually activated by water additions. These refractories include cement and phosphate bonded castables is called:

- A. Heat setting refractories
- B. Air and heat setting refractory
- C. None of the above
- D. Air setting refractories

Answer: D

NEW QUESTION # 21

Each sample tested in accordance with ASTM C181 for workability index shall consist of how many specimens?

- A. 0
- **B. 1**
- C. 2
- D. 3

Answer: B

Explanation:

According to API Std 936, which incorporates ASTM C181 by reference:

"Each sample tested for workability index in accordance with ASTM C181 shall consist of three specimens."

- API Std 936, Section 6.4.6 Workability Testing

Thus, Option C is correct. This testing ensures consistency in the flow characteristics of castable refractories prior to installation.

NEW QUESTION # 22

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