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API-936 certification is a must-have for refractory personnel working in the oil and gas industry. It provides a comprehensive understanding of refractory materials and their application, installation, testing, and inspection. Refractory Personnel certification is recognized worldwide and is the gold standard for refractory personnel certification. The API-936 Certification is beneficial for both individuals and organizations in the refractory industry and is a valuable asset for career advancement.

Achieving the API-936 certification provides individuals and organizations with many benefits and opportunities. For individuals, the certification is a testament to their knowledge and skills in refractory technology and enhances their professional standing and employability. For organizations, having certified personnel can improve their reputation, competitiveness, and compliance with industry standards and regulations. Furthermore, the certification program allows for continuous learning and improvement, as certified professionals are required to renew their credentials every three years by meeting certain education and experience requirements.

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API Refractory Personnel Sample Questions (Q17-Q22):

NEW QUESTION # 17

Refractory failure mechanisms are.

- A. All of the above
- B. Erosion and corrosion
- C. Overheating and chemical attack
- D. Thermal shock and mechanical abuse

Answer: A

NEW QUESTION # 18

The color of stripe for 304L alloy material of metallic anchor is

- A. 1 solid grey
- B. 1 solid black
- C. 2 solid black
- D. None of the above

Answer: C

NEW QUESTION # 19

When water is used for refractory installed on a carbon steel surface with a stainless steel anchorage, the chloride content of the potable water shall not exceed:

- A. 250 ppm
- B. 50 ppm
- C. 200 ppm
- D. 100 ppm

Answer: B

Explanation:

According to API Standard 936, water used in the preparation of refractory mixes is subject to quality limitations, especially when stainless steel anchors are embedded in or come into contact with the refractory that is installed on a carbon steel surface. High chloride concentrations in the mixing water may promote corrosion in stainless steel anchoring systems.

API 936 explicitly states:

"When water is used for refractory installed on a carbon steel surface with a stainless steel anchorage, the chloride content of the potable water shall not exceed 50 ppm."

- API Std 936, Section 5.1.2

This clause is intended to protect the integrity of stainless steel anchors from chloride-induced stress corrosion cracking or pitting, which can compromise the mechanical support of the refractory lining.

Therefore, Option A (50 ppm) is the only correct and code-compliant answer.

NEW QUESTION # 20

A group of impure magnesium silicate minerals that occur in a fibrous form is known as

- Answer: C**

The increase in linear dimensions and volume which occurs when materials are heated and which is counterbalanced by contraction of equal amounts when the materials are cooled.

- Answer: C**

NEW QUESTION # 22

The language which is easy to be understood and simple, API-936 exam questions are suitable for any learners no matter he or she is a student or the person who have worked for many years with profound experiences. So it is convenient for the learners to master the API-936 Guide Torrent and pass the exam in a short time. The amount of the examinee is large. For the office workers, they are both busy in their job and their family life; for the students, they possibly have to learn or do other things.

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