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SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q26-Q31):

NEW QUESTION # 26

What happens when you set up detailed scheduling with the finite scheduling mode Insert Operation? Note:
There are 2 correct answers to this question.

- A. Scheduling of an operation takes place as close as possible to the desired date.
- B. Neighboring operations can be moved in both directions in order to create a slot.
- C. Changes are automatically implemented in the complete collective order.
- D. Sequencing on multi-activity resources is automatically updated.

Answer: A,B

Explanation:

In SAP S/4HANA PP/DS, the Insert Operations scheduling mode (configured in the strategy profile, e.g., /SAPAPO/CDPSC11) is a finite scheduling option that inserts a new operation into an existing schedule while respecting capacity constraints. Effects include:

* Scheduling of an operation takes place as close as possible to the desired date(A): The system schedules the operation (e.g., in /SAPAPO/PPDS_DISP) at the earliest feasible time slot near the desired date (specified in the order or planning parameters), considering finite capacity and resource availability.

* Neighboring operations can be moved in both directions in order to create a slot(C): To accommodate the new operation, the

system shifts existing operations forward or backward (within tolerances defined in the strategy profile), ensuring a feasible slot without overloading the resource.

Sequencing on multi-activity resources(B) isn't automatically updated-this requires a separate heuristic (e.g., /SAPAPO/HEUR_SEQUENCE).Changes in the complete collective order(D) don't occur automatically- collective orders require explicit rescheduling of linked orders, not an inherent feature of Insert Operation.

This is per SAP's PP/DS scheduling documentation.

NEW QUESTION # 27

What are the prerequisites for a reporting point confirmation in repetitive manufacturing? Note: There are 2 correct answers to this question.

- A. Defining the relevant work centers in the routing
- **B. Defining the operations as reporting points using the control key**
- **C. Activating the reporting point backflush in the work centers**
- D. Activating the reporting point backflush in the order dependent parameters

Answer: B,C

NEW QUESTION # 28

You are trying to create a production order, but NO valid production version can be selected. What could be the reasons? Note: There are 2 correct answers to this question.

- **A. The order lot size is NOT within the validity range of a production version.**
- B. NO bills of material (BOMs) are assigned to the production versions.
- C. NO production lines are assigned to the production versions.
- **D. All production versions for the material are locked.**

Answer: A,D

Explanation:

In SAP S/4HANA, a production order (transaction CO01) requires a valid production version (material master, MRP 4 view). If none can be selected, possible reasons include:

* The order lot size is NOT within the validity range of a production version(A): Each production version specifies a lot size range (e.g., 100-1000 units). If the order quantity (entered in CO01) falls outside this range, the version is invalid, and the system cannot select it.

* All production versions for the material are locked(C): If production versions are locked (MRP 4 view, field: Lock indicator), they are excluded from planning and order creation, even if otherwise valid, preventing selection.

NO production lines assigned(B) is irrelevant-production versions link BOMs and routings, not production lines (a repetitive manufacturing concept).NO BOMs assigned(D) would invalidate a version, but the system checks BOM validity within the version, and this is typically caught during version creation (C223), not order creation. This is per SAP's production version validation rules.

NEW QUESTION # 29

Why would you use phantom assemblies? Note: There are 3 correct answers to this question.

- **A. To reduce the number of material masters**
- B. To reduce the number of changes required in bills of material
- **C. To make the assignment of components easier**
- **D. To simplify the structure of bills of material**
- E. To increase the number of planning levels

Answer: A,C,D

Explanation:

Phantom assemblies are assemblies that have their own product structure, but whose assembly does not actually physically exist. The components of the phantom assembly are incorporated directly in the superordinate product. The product structure of the superordinate product contains a reference to the phantom assembly. You can use phantom assemblies for the following purposes:
To simplify the structure of bills of material: Phantom assemblies allow you to group components that belong together logically or functionally, without creating an additional level in the product structure. This can make the product structure easier to maintain and

understand.

To reduce the number of material masters: Phantom assemblies do not require a material master record in SAP S/4HANA, as they are not physically produced or stored. This can save storage space and reduce the effort of creating and updating material masters. To reduce the number of changes required in bills of material: Phantom assemblies can be used to represent common subassemblies that are used in multiple products. This way, you only need to maintain the product structure of the phantom assembly once, and any changes will be reflected in all the products that reference it.

Phantom assemblies do not increase the number of planning levels, as they are not considered as separate planning objects. They also do not make the assignment of components easier, as the components are assigned to the superordinate product, not to the phantom assembly. Reference: Phantom Assembly | SAP Help Portal, Phantom Assembly | SAP Help Portal, Planning Phantom Assemblies | SAP Help Portal.

NEW QUESTION # 30

You want to insert an operation at a certain time on a work center in the graphical planning table. The planning direction is forward. The desired dispatching time coincides with an operation that has previously been dispatched. How does the insertion take place?

- A. The previously dispatched operation stays as is; the new operation is inserted after the dispatched operation.
- **B. The new operation is inserted at the desired time; the previously dispatched operation is moved forward.**
- C. The previously dispatched operation stays as is; the new operation is inserted before the dispatched operation.
- D. The new operation is inserted at the desired time; the previously dispatched operation is moved backward.

Answer: B

Explanation:

In SAP S/4HANA's graphical planning table (e.g., CM21 or PP/DS Planning Board, /SAPAPO/CDPS0), inserting an operation with forward planning direction (start from a fixed date and schedule forward) at a specific time on a work center with an existing operation:

* The new operation is inserted at the desired time; the previously dispatched operation is moved forward (C): With forward scheduling (configured in the strategy profile, e.g., /SAPAPO/CDPSC11, Planning Direction: Forward), the system inserts the new operation at the specified time (e.g., via drag-and-drop).

To maintain capacity feasibility, the previously dispatched operation is shifted forward (later in time) to avoid overlap, respecting the work center's finite capacity (CR02, "Relevant to Finite Scheduling" checked).

Options A and B (leaving the existing operation unchanged) would violate finite scheduling rules, causing overlaps. Option D (moving backward) contradicts forward planning, which schedules from the start point onward. This is per SAP's dispatching behavior in graphical tools.

NEW QUESTION # 31

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
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