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ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q60-Q65):

NEW QUESTION # 60

There are 14 different defects that can occur on a completed time card. The payroll department collects 328 cards and finds a total of 87 defects. DPU =

- A. $87 \div (328 \times 14)$
 $14 \div 87$
- B. $328 \div 87$
- C. $87 \div 328$
- D. $87 \div 14$
- E. $87 \div 1,000,000 \div (14 \times 328)$

Answer: C

NEW QUESTION # 61

Which of the following roles is responsible for reviewing and approving any changes to a Six Sigma project charter?

- A. Team members
- B. Facilitator
- C. Sponsor
- D. Team leader

Answer: C

Explanation:

The sponsor is responsible for reviewing and approving changes to a Six Sigma project charter because the sponsor owns the business commitment behind the project. In the Define Phase, the charter serves as the formal agreement on the project's purpose, business case, scope, goals, and expected impact. Any significant change to those elements can affect resources, timing, priorities, and alignment with organizational objectives.

Since the sponsor authorizes the project and provides the organizational backing needed for its success, that role must also approve any major charter revision. Team members and the team leader may recommend changes based on what they learn during project execution, and a facilitator may help structure the discussion, but they do not normally hold authority to approve charter modifications. In Black Belt practice, this governance is important because uncontrolled charter changes can lead to scope creep, confusion, and weakened accountability. Therefore, the correct answer is C, Sponsor, because that role has the responsibility and authority to confirm that any change remains aligned with the project's intended business purpose.

NEW QUESTION # 62

During the _____ phase of 5S is when we might implement a Red Tag program.

- A. Shining
- B. Straightening
- C. Standardizing
- D. Sorting

Answer: D

NEW QUESTION # 63

A process shows the following number of defectives. Each sample size for this process is

85.3 8 2 7 7 6 8 8 9 5

What control chart should be used?

- A. median
- B. individual and moving range
- C. x-bar and R
- D. none of the above
- E. c
- F. p
- G. u
- H. np

Answer: H

NEW QUESTION # 64

The Mann-Whitney test is a powerful test and is unique to situations from which of the choices listed? (Note: There are 2 correct answers).

- A. Less powerful than the traditional "t-test"
- B. Testing the identity of two populations
- C. Focuses on equality of the Median of the two populations
- D. More widely applicable than the traditional "t-test"

Answer: C,D

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