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ASQ Certified Quality Inspector Sample Questions (Q280-Q285):

NEW QUESTION # 280

Solve for x. $2x + 4 = 20$

Response:

- A. 0
- B. 1
- C. 2
- D. 3

Answer: C

NEW QUESTION # 281

When the gage stability error is relatively high for air gage, possible causes are:

Response:

- A. Faulty design characteristics
- B. Gage is not properly calibrated at the upper and lower ends of the range
- C. There are errors in the minimum or maximum master

- **D. Air pressure regulator or filter might be needed**

Answer: D

NEW QUESTION # 282

During what audit type would the client be more likely not to ignore problems found outside the audit scope?

Response:

- A. External audit
- B. Second-party audit
- C. Third-party audit
- **D. Internal audit**

Answer: D

NEW QUESTION # 283

A standard micrometer will have how many pitch threads per inch?

Response:

- A. 0
- B. 1
- **C. 2**
- D. 3

Answer: C

NEW QUESTION # 284

Which of the following best describes a differential gage?

Response:

- **A. Air passes through the gage in one line to the gage head and in a parallel line to the atmosphere through a setting valve**
- B. Measures the clearance between two mating parts
- C. Measures the drop in pressure of the air flowing through a venturi tube
- D. Has a set of cartridge or contact gage heads to check several dimensions on a part at the same time

Answer: A

NEW QUESTION # 285

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