

API API-510 Dumps [2026] - To Acquire Very Best Final Results



API 510 Exam Publications Effectivity Sheet – FOR: September 2025, January 2026, and May 2026

Listed below are the effective editions of the publications required for this exam for the date(s) shown above.

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- API 510, *Pressure Vessel Inspection Code: In-service Inspection, Rating, Repair, and Alteration*, 11th Edition, October 2022, Errata 1 (March 2023)
- API Recommended Practice 571, *Damage Mechanisms Affecting Fixed Equipment in the Refining Industry*, 3rd edition, March 2020

ATTENTION: Only the following sections / mechanisms from RP 571 are included on the exam:

- Section 2 Terms and Definitions
- Par. 3.3: Amine Stress Corrosion Cracking.
- 3.8: Atmospheric Corrosion
- 3.9: Boiler Water and Steam Condensate Corrosion
- 3.11: Brittle Fracture
- 3.14: Caustic Corrosion
- 3.15: Caustic Stress Corrosion Cracking
- 3.17: Chloride Stress Corrosion Cracking
- 3.22: Corrosion Under Insulation
- 3.27: Erosion/Erosion-Corrosion
- 3.35: High-temperature H₂-H₂S Corrosion
- 3.36: High-temperature Hydrogen Attack
- 3.37: Hydrochloric Acid Corrosion
- 3.46: Naphthenic Acid Corrosion
- 3.61: Sulfidation
- 3.67: Wet H₂S Damage (Blistering/HIC/SOHC/SSC)

- API Recommended Practice 572, *Inspection Practices for Pressure Vessels*, 5th Edition, November 2023.
- API Recommended Practice 576, *Inspection of Pressure-relieving Devices*, 5th Edition, September 2024
- API Recommended Practice 577, *Welding Processes, Inspection, and Metallurgy*, 3rd Edition, October 2020
- API Recommended Practice 578, *Material Verification Program for New and Existing Assets*, 4th edition, February 2023
- American Society of Mechanical Engineers (ASME), *Boiler and Pressure Vessel Code*, 2023 Edition
 - i. Section V, *Nondestructive Examination*, Articles 1, 2, 6, 7 and 23 (Section SE-797 only)
 - ii. Section VIII, *Rules for Construction of Pressure Vessels, Division 1; Introduction (U), UG, UW, UCS, Appendices 1-4, 6, 8, and 12*
 - iii. Section IX, *Qualification Standard for Welding, Brazing, and Fusing Procedures; Welders; Brazers; and Welding, Brazing, and Fusing Operators*, (Welding only)

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P.S. Free & New API-510 dumps are available on Google Drive shared by PassSureExam: https://drive.google.com/open?id=1PVXZHEFCNKF_kB8POu1TLvnJQ7yLE07D

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API Pressure Vessel Inspector Sample Questions (Q107-Q112):

NEW QUESTION # 107

When performing an external inspection on a vessel what consideration should be given to the external insulation?

- A. You may not use any plug locations used for UT thickness reading to inspect the vessel
- B. Select portions must be removed for inspections
- C. If insulation is in good condition and the vessel operates within the high and low temperatures stated in API 510, removal of insulation is not necessary for inspection of the vessel
- D. It shall always be removed to inspect underneath

Answer: C

NEW QUESTION # 108

The API authorized pressure vessel inspector may give prior authorization for repairs that do not involve:

- A. Radiography
- B. Pneumatic testing
- C. Final visual inspections
- D. Pressure tests

Answer: B

NEW QUESTION # 109

What is the minimum required experience in years for an API-510 inspector with a high school diploma?

- A. 1 year
- B. 10 years
- C. 3 years
- D. 5 years

Answer: C

NEW QUESTION # 110

When a vessel is to be entered for an internal inspection which of the following precautions should be observed?

- A. Inspect the vessel for proper electrical grounding
- B. No hot work permits in the immediate area must be issued until the inspection is complete
- C. The area should be roped off and no one else is to be working in the area
- D. OSHA rules should be reviewed and followed where applicable

Answer: D

NEW QUESTION # 111

The surface remote from a welded joint is defined as:

- A. 1 inch on either side of the weld or twice the minimum thickness whichever is less
- B. For vessels with inside diameters less than 60 inches 20 inches or $\frac{1}{2}$ the vessel diameter
- C. 2 inches on either side of the weld
- D. 1 inch on either side of the weld or twice the minimum thickness whichever is greater

Answer: D

NEW QUESTION # 112

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