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ASQ CSSBB Certification Exam 2024 with 100% correct answers

01. Typically, which of the following actions is NOT used to reduce process cycle time?

Please choose the correct answer.

- a) Analyzing current processes
- b) Reducing queue times
- c) Setting scheduling priorities
- d) Implementing activity-based costing - correct answer Answer:

d) Implementing activity-based costing

02. Which of the following terms is used to describe the risk of a type I error in a hypothesis test?

Please choose the correct answer.

- a) Power
- b) Confidence level
- c) Level of significance
- d) Beta risk - correct answer Answer:

c) Level of significance

03. One characteristic of attributes data is that it is always

Please choose the correct answer.

- a) continuous

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ASQ CSSBB Exam Overview:

Certification Vendor:	ASQ (American Society for Quality)
Exam Name:	Certified Six Sigma Black Belt Certification Exam
Exam Number:	CSSBB
Exam Duration:	270 minutes
Certificate Validity Period:	3 years
Related Certifications:	Six Sigma Green Belt Six Sigma Yellow Belt Six Sigma Master Black Belt
Real Exam Qty:	165 multiple-choice questions
Available Languages:	English

Passing Score:	550 (scaled score on a 750 scale)
Exam Price:	USD 438 (member), USD 538 (non-member) - subject to change
Exam Format:	Multiple-choice, Open-book (ASQ approved reference materials), Computer-based or paper-based depending on delivery
Recommended Training:	ASQ Six Sigma Black Belt Preparation Courses
Exam Registration:	ASQ Certification Registration
Sample Questions:	ASQ CSSBB Sample Questions
Exam Way:	Computer-based or paper-based exam (depending on location and scheduling availability)
Pre Condition:	No mandatory prerequisite, but ASQ recommends 3 years of work experience in relevant fields and Six Sigma project experience
Official Syllabus URL:	https://asq.org/cert/six-sigma-black-belt

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CSSBB Certification Dumps - CSSBB Practice Test Fee

All these CSSBB exam questions formats contain the real Six Sigma Black Belt Certification - CSSBB (CSSBB) exam practice test questions that assist you in preparation and you will feel confident to pass the final ASQ CSSBB exam easily. The ASQ CSSBB desktop practice test software and web-based practice test software, both are the mock Six Sigma Black Belt Certification - CSSBB (CSSBB) exam that provides you real-time CSSBB exam environment for quick and complete preparation.

The ASQ CSSBB Exam is required for obtaining the Six Sigma Black Belt certification and helps the candidates understand the DMAIC principles.

ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q61-Q66):

NEW QUESTION # 61

If a Six Sigma project was to reduce repair station inventory and the team found the inventory was creeping up over time which Lean tools should be considered in the Control Phase to reestablish and sustain the project success?

- A. Improve the lighting to assure adequate visibility
- B. Analyze data from supplier deliveries
- C. Review the Visual Factory to assure inventory in excess of desired visible
- D. Reword the standardized work instructions to use active verbs and not passive phrases

Answer: C

NEW QUESTION # 62

Which of the following statements best describes the relationship between a project charter and a project plan?

- A. A project plan is revised based on tollgates identified in the charter.
- B. A project charter is used to identify the scope of the plan.
- C. A project charter is used to detail each step of the plan.
- D. A project plan is used to initiate the charter.

Answer: B

Explanation:

The project charter establishes the purpose, business case, problem statement, scope, goals, and high-level direction of the project, while the project plan translates that charter into detailed actions, tasks, timing, and responsibilities. Therefore, the best description of the relationship is that the project charter is used to identify the scope of the plan. In Six Sigma Define Phase practice, the charter authorizes the project and sets the boundaries within which the team will operate. The project plan is then created to execute the work inside those boundaries. A charter does not detail every step of the project; that level of specificity belongs to the plan. Likewise, the plan does not initiate the charter. Tollgates may influence project management and review activity, but that is not the fundamental relationship being tested here. For Black Belts, this distinction is important because poor chartering leads to poor planning, scope creep, and weak accountability. A sound charter defines what the project is meant to accomplish, and the project

plan defines how the team will achieve it. Therefore, the correct answer is C.

NEW QUESTION # 63

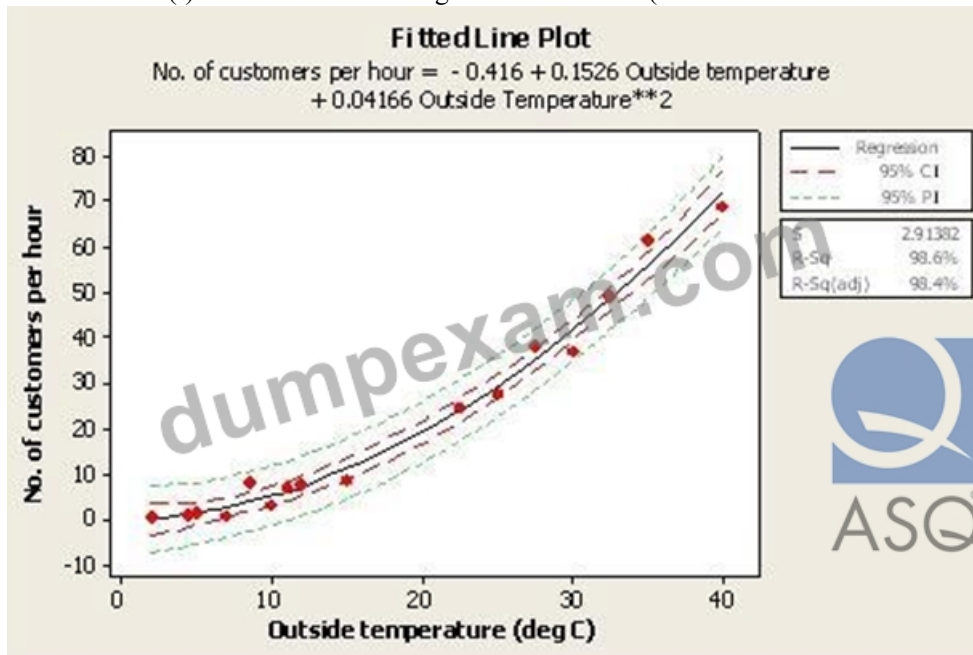
For a Normal Distribution as samples size increases the Range in Mean and Standard Deviation decrease relative to the Mean and Standard Deviation of the population.

- A. True
- B. False

Answer: A

NEW QUESTION # 64

Which statement(s) are correct about the Regression shown here? (Note: There are 2 correct answers).



- A. The dashed lines indicate with 95% confidence where all of the process data should fall between
- B. The dashed lines indicate with 95% confidence the estimate for the Quadratic Regression Line
- C. The dependent variable is the outside temperature
- D. The relationship between outside temperature and number of customers per hour is a Linear Regression
- E. The predicted number of customers per hour is close to 5 if the outside temperature is 10 deg C

Answer: B,E

NEW QUESTION # 65

For a batch manufacturing process, while assessing short term process variation, which variation category (ies) should one need to focus on? (Note: There are 2 correct answers).

- A. Variation among consecutive batches
- B. Variation among groups of pieces
- C. Variation among the completed product
- D. Variation within consecutive pieces

Answer: A,D

NEW QUESTION # 66

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