

CSSBB Valid Exam Prep, CSSBB Guide

ASQ CSSBB/CQE Exam Prep/ This is a set that I personally used to pass the ASQ CSSBB exam and have expanded to prepare for the ASQ CQE exam. 2025/2026 NEW!!

Deming's Fourteen Points - 1. Create constancy of purpose for improving products and services.
2. Adopt the new philosophy.
3. Cease dependence on inspection to achieve quality.
4. End the practice of awarding business on price alone; instead, minimize total cost by working with a single supplier.
5. Improve constantly and forever every process for planning, production and service.
6. Institute training on the job.
7. Adopt and institute leadership.
8. Drive out fear.
9. Break down barriers between staff areas.
10. Eliminate slogans, exhortations and targets for the workforce.
11. Eliminate numerical quotas for the workforce and numerical goals for management.
12. Remove barriers that rob people of pride of workmanship, and eliminate the annual rating or merit system.
13. Institute a vigorous program of education and self-improvement for everyone.
14. Put everybody in the company to work accomplishing the transformation.

Joseph Juran - Wrote Quality Control Handbook, 1951

Viewed quality as fitness-for-use

Quality trilogy- quality planning, quality control, quality improvement

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We would like to provide our customers with different kinds of CSSBB practice guide to learn, and help them accumulate knowledge and enhance their ability. Besides, we guarantee that the CSSBB exam questions of all our users can be answered by professional personal in the shortest time with our CSSBB Study Dumps. One more to mention, we can help you make full use of your sporadic time to absorb knowledge and information.

ASQ CSSBB Exam Syllabus Topics:

Section	Objectives
Topic 1: Improve Phase	- Design of experiments (DOE) - Solution generation and selection - Lean tools and process optimization
Topic 2: Control Phase	- Statistical process control (SPC) - Monitoring and sustaining improvements - Control plans
Topic 3: Define Phase	- Voice of the customer (VOC) and CTQ - Project identification and selection - Project charters and stakeholder analysis

Topic 4: Analyze Phase	- Regression and correlation analysis - Failure modes and effects analysis (FMEA) - Root cause analysis - Hypothesis testing
Topic 5: Six Sigma and Organizational Goals	- Organizational goals and Six Sigma projects - Lean principles and Six Sigma integration - Measurement system analysis (MSA)
Topic 6: Measure Phase	- Data collection and sampling methods - Process mapping and measurement systems - Process capability analysis

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ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q184-Q189):

NEW QUESTION # 184

Which of these items are not part of what is necessary for successful Kaizens?

- A. Management support
- B. Operator support
- C. Good lighting
- D. Analysis tools

Answer: C

NEW QUESTION # 185

This QFD matrix was used in the design process for a ball point pen. What symbol is appropriate for the square labeled 8?

Key: Strong= ⊙ Moderate= ○ Weak= Δ					
	Barrel design	Cartridge design	Ink material	Clip design	
Inexpensive	1	2	3	4	
Leak proof	5	6	7	8	
Won't smear	9	10	11	12	
Easy to grip	13	14	15	16	
Clip won't break	17	18	19	20	

Answer:

NEW QUESTION # 186

Find the value of (9) in the ANOVA table. Assume:

$$\alpha = 0.10$$

ANOVA Table

Source	SS	df	MS	F ratio	F crit	P-value
x	1.48	1	(1)	(2)	(3)	(4)
Y	18.6	1	(5)	(6)	(7)	(8)
xxY	12.2	1	(9)	(10)	(11)	(12)
Error	2.1	4	(13)			

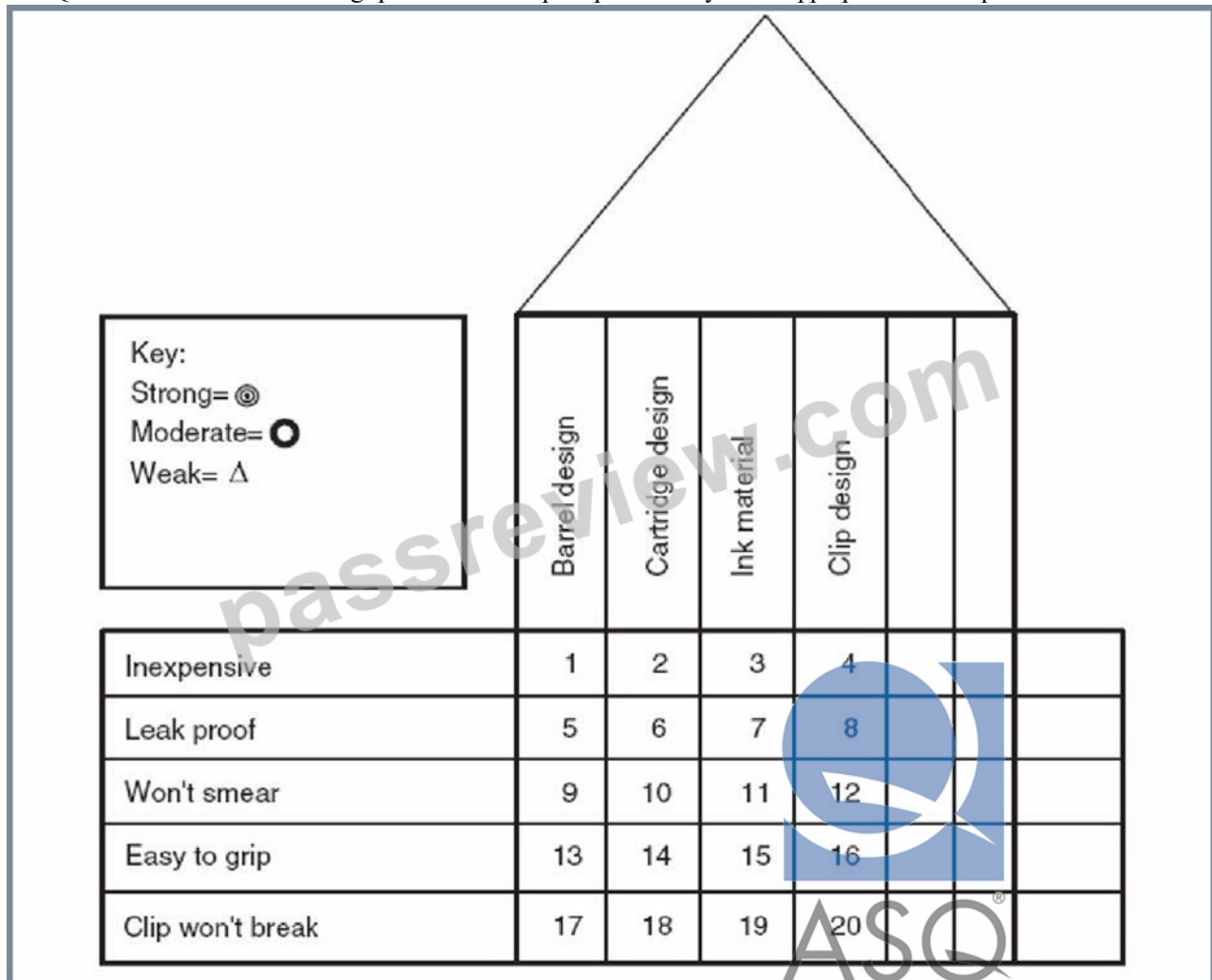
- A. 12.2
- B. $0.10 < P < 1$
- C. 2.82
- D. 18.6
- E. 16.4
- F. 3.2
- G. $0.05 < P < 0.10$
- H. $0 < P < 0.005$
- I. $0.005 < P < 0.01$

- J. 4.54
- K. 0.525
- L. 23.2
- M. 1.48
- N. $0.01 < P < 0.05$
- O. 35.4

Answer: A

NEW QUESTION # 187

This QFD matrix was used in the design process for a ball point pen. What symbol is appropriate for the square labeled 6?



Answer:

NEW QUESTION # 188

Which of the following roles would be responsible for removing a roadblock in a process improvement project?

- A. Project Facilitator
- B. Project Leader
- C. Project Coordinator
- **D. Project Champion**

Answer: D

Explanation:

The correct answer is C. Project Champion . In the CSSBB material, champions are typically upper-level managers who control

and allocate resources to promote process improvements and Black Belt development. The source states that champions work with Black Belts to ensure management awareness and that they ensure resources are available for training and project completion. This role places the champion in the best position to remove barriers, resolve escalation issues, and clear organizational roadblocks that the project team cannot eliminate on its own.

A project leader manages the day-to-day execution of the work, and a facilitator focuses on team process, communication, and interpersonal effectiveness. The CSSBB source describes facilitators as helping the team stay on track, avoid impasses, and deal with interpersonal difficulties, but not as the primary authority for removing organizational obstacles. Because roadblocks often involve cross-functional support, management backing, or resource decisions, the champion is the role with the authority and influence needed to act.

Therefore, from a CSSBB perspective, the person responsible for removing a roadblock in a process improvement project is the Project Champion.

NEW QUESTION # 189

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If we waste a little bit of time, we will miss a lot of opportunities. If we miss the opportunity, we will accomplish nothing. Then, life becomes meaningless. Our CSSBB preparation exam have taken this into account, so in order to save our customer's precious time, the experts in our company did everything they could to prepare our CSSBB Study Materials for those who need to improve themselves quickly in a short time to pass the exam to get the CSSBB certification.

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