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ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q229-Q234):

NEW QUESTION # 229

Which of the following groups of people should be included in the communication plan for a Six Sigma project that is just being started?

- A. Senior management and the Master Black Belt only
- B. All stakeholders

- C. Black Belts and Green Belts only
- D. Finance department staff and Black Belts only

Answer: B

Explanation:

The correct answer is D. All stakeholders . The CSSBB source states that a Six Sigma project can affect many people both inside and outside the system, and that these stakeholders may include managers of the process, people in the process, finance, suppliers, and customers. It then explicitly says that a stakeholder communication plan should be developed to reduce or remove resistance to change.

Supporting material on communication strategies also emphasizes that the communication goal is to make sure the right people have the right information at the right time , and it shows different communication methods for executive stakeholders, project team members, and other stakeholders. This makes it clear that the communication plan should not be limited to belts, finance, or senior management alone. If the project is just starting, the plan should already account for everyone affected by or influential to the project . A complete stakeholder-based plan improves alignment, reduces resistance, and ensures that communication is targeted appropriately by power, interest, and role. Therefore, the verified CSSBB answer is D. All stakeholders .

NEW QUESTION # 230

When a Belt conducts a Linear Correlation Analysis and finds that as an X increases the Y also increase then he has proven a _____ correlation.

- A. Negative
- B. Monomial
- C. Single alignment
- D. Positive

Answer: D

NEW QUESTION # 231

The English words used for the 5S's are _____ , _____ , Shining, Standardizing and Sustaining. (Note: There are 2 correct answers).

- A. Straightening
- B. Shaping
- C. Shifting
- D. Sorting

Answer: A,D

NEW QUESTION # 232

Fractional Factorial designs are used to reduce the _____ because the number of runs has been lowered.

- A. Number of people involved
- B. Number of data measurement points
- C. Output summary
- D. Time and cost of experiments

Answer: D

NEW QUESTION # 233

The mean of a Poisson distribution is 2.94. Its standard deviation is:

- A. 1.71
- B. not enough information is given
- C. 8.64
- D. 1.31

- E. 74.7

Answer: A

NEW QUESTION # 234

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