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ASQ CSSBB Certification Exam 2024 with 100% correct answers

01. Typically, which of the following actions is NOT used to reduce process cycle time?

Please choose the correct answer.

- a) Analyzing current processes
- b) Reducing queue times
- c) Setting scheduling priorities
- d) Implementing activity-based costing - correct answer Answer:

d) Implementing activity-based costing

02. Which of the following terms is used to describe the risk of a type I error in a hypothesis test?

Please choose the correct answer.

- a) Power
- b) Confidence level
- c) Level of significance
- d) Beta risk - correct answer Answer:

c) Level of significance

03. One characteristic of attributes data is that it is always

Please choose the correct answer.

- a) continuous

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ASQ CSSBB Exam Syllabus Topics:

Topic	Details
Topic 1	<ul style="list-style-type: none">• Design for Six Sigma (DFSS) Framework and Methodologies: This section of the exam measures the skills of Six Sigma Black Belts and covers alternative-to-DMAIC frameworks such as DFSS, how to handle new process or product design (Design for Six Sigma), and how to apply tools and methodologies that ensure robust, repeatable design with minimal variation from the outset.

Topic 2	<ul style="list-style-type: none"> • Organization-Wide Planning and Deployment: This section of the exam measures the skills of Six Sigma Black Belts and deployment leads and covers how organizations set strategic objectives, align improvement initiatives with business goals, deploy Six Sigma and lean enterprise approaches, and lead change across functions.
Topic 3	<ul style="list-style-type: none"> • Improve Phase: This section of the exam measures the skills of Six Sigma Black Belts and covers the Improve phase of DMAIC: designing experiments, implementing process improvements, piloting solutions, selecting optimal changes, and preparing for implementation across the operational environment.
Topic 4	<ul style="list-style-type: none"> • Team Management: This section of the exam measures the skills of Six Sigma Black Belt project leads and covers how to build, coach, and manage teams engaged in process improvement, how leadership roles support Black Belts and Green Belts, and how team dynamics and organizational culture influence successful deployment of improvement programs.
Topic 5	<ul style="list-style-type: none"> • Define Phase: This section of the exam measures the skills of Six Sigma Black Belts and covers the Define phase of the DMAIC framework: project charter development, stakeholder identification, problem opportunity definition, voice of the customer, and initial scoping of improvement efforts.
Topic 6	<ul style="list-style-type: none"> • Organizational Process Management and Measures: This section of the exam measures the skills of process improvement lead practitioners and covers how to manage business processes, establish performance measures, benchmark and monitor stakeholder impacts, and ensure metrics align with organizational strategy and improvement efforts.
Topic 7	<ul style="list-style-type: none"> • Analyze Phase: This section of the exam measures the skills of Six Sigma Black Belts and covers the Analyze phase of DMAIC: hypothesis testing, root cause analysis, regression or statistical modeling, process mapping and value stream analysis to identify improvement opportunities.
Topic 8	<ul style="list-style-type: none"> • Control Phase: This section of the exam measures the skills of Six Sigma Black Belts and covers the Control phase of DMAIC: sustaining improvements, managing change, control planning, standardization, documentation of improvements, and monitoring for regression of process gains.

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ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q362-Q367):

NEW QUESTION # 362

A process shows the following number of defectives. Each sample size for this process is 85.3 8 2 7 7 6 8 8 9 5

Find the control limits.

- A. none and 25.2
- B. none of the above
- C. 12.6 and 25.2
- D. none and 13.5

Answer: D

NEW QUESTION # 363

The median is a better choice than the mean for a measure of central tendency if the data:

- A. is normally distributed
- **B. often has outliers**
- C. is exponentially distributed
- D. is bimodal

Answer: B

NEW QUESTION # 364

The most appropriate type of FMEA for a product before going into manufacturing is a _____ FMEA.

- A. Survey
- B. Test Process
- **C. Design**
- D. Consumer

Answer: C

Explanation:
Explanation

NEW QUESTION # 365

Some of the sources for different types of error that can be quantified using Statistical Analysis are _____.

- **A. All of these answers are correct**
- B. Error in sampling
- C. Bias in sampling
- D. Error in measurement

Answer: A

NEW QUESTION # 366

During the _____ phase of 5S is when we might implement a Red Tag program.

- A. Standardizing
- **B. Sorting**
- C. Straightening
- D. Shining

Answer: B

NEW QUESTION # 367

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