

Quiz 2026 API API-510: High Hit-Rate Pressure Vessel Inspector Valid Test Registration



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API Pressure Vessel Inspector Sample Questions (Q66-Q71):

NEW QUESTION # 66

Which of the following is a primary focus of an API-510 inspection?

- A. Safety and integrity
- B. Aesthetic appearance
- C. Operational efficiency
- D. Cost-effectiveness

Answer: A

NEW QUESTION # 67

After a new vessel has been installed, what must be done in order accept the vessel for operation?

- A. A first internal inspection, however if a manufactures' data report (U1) assuring that the vessel is satisfactory for its

intended service is available the first internal may be waived

- B. A first internal inspection.
- C. Base line thickness readings must be taken per API 572
- D. Base line thickness reading must be taken per NBIC regulation 6

Answer: A

NEW QUESTION # 68

The API authorized pressure vessel inspector may give prior authorization for repairs that do not involve:

- A. Pneumatic testing
- B. Radiography
- C. Final visual inspections
- D. Pressure tests

Answer: A

NEW QUESTION # 69

When performing an external inspection on a vessel what consideration should be given to the external insulation?

- A. It shall always be removed to inspect underneath
- B. If insulation is in good condition and the vessel operates within the high and low temperatures stated in API 510, removal of insulation is not necessary for inspection of the vessel
- C. You may not use any plug locations used for UT thickness reading to inspect the vessel
- D. Select portions must be removed for inspections

Answer: B

NEW QUESTION # 70

Discuss how API-510 addresses the issue of high-temperature hydrogen attack (HTHA) in pressure vessels.

Answer:

Explanation:

API-510 addresses the issue of high-temperature hydrogen attack (HTHA) by recommending specific materials and construction practices that are resistant to hydrogen embrittlement. The standard advises on the appropriate selection of steels with high resistance to hydrogen-induced cracking and specifies operating limits to minimize the risk of HTHA. Regular inspections are mandated to check for signs of HTHA, using advanced non-destructive testing techniques capable of detecting early stages of hydrogen damage. Additionally, API-510 provides guidelines for modifying operational practices to reduce hydrogen exposure and mitigate the risk of attack.

NEW QUESTION # 71

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