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Quiz 2026 High Hit-Rate ASQ Valid Test CSSBB Tips

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ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q249-Q254):

NEW QUESTION # 249

Review the analysis shown here.

Which statements are true about the process? (Note: There are 3 correct answers).

- A. This process is described with the Weibull Distribution.
- B. The process has more problems with Variation than Centering.
- C. The initial focus for this project would be to determine why the thicknesses are so frequently too low.
- D. The process follows a non-normal distribution with the given data.
- E. The majority of the process is closer to the lower specification limit.

Answer: B,D,E

NEW QUESTION # 250

The two types of data that are to be used in Statistical Analysis are Attribute and Variance.

- A. True
- **B. False**

Answer: B

NEW QUESTION # 251

For the data set shown here which of these statements is/are true?

□

- **A. Grade A has the lowest sample Mean of the 3 samples**
- B. A Paired T-test would be applicable for comparing Grade B and Grade A since they follow each other in the data set
- C. Hypothesis Testing of Means or Medians cannot be done since there are an unequal number of observations for the 3 samples
- D. Grade A has a higher sample Mean than Grade B

Answer: A

NEW QUESTION # 252

□

A control chart will be used to monitor the number of scratches on a product. The following data have been collected: The appropriate control chart to use is:

- A. median
- **B. u**
- C. individual and moving range
- D. p
- E. x-bar and R
- F. np
- G. c

Answer: B

NEW QUESTION # 253

A _____ is used primarily to track the stability of the average value of a metric of interest.

- A. I-MR Chart
- **B. Xbar-R Chart**
- C. C Chart
- D. NP Chart

Answer: B

NEW QUESTION # 254

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