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**API RP 571: Damage Mechanisms Affecting Fixed
Equipment in the Refining Industry**

PART-9

**API 571 SUPPLEMENTAL CERTIFICATION
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API Corrosion and Materials Professional Sample Questions (Q13-Q18):

NEW QUESTION # 13

Which of the following can increase the corrosion rate of carbon steel via hydrofluoric (HF) acid corrosion?

- A. HF acid concentration above 98%
- B. High nitrogen content in process
- C. Oxygen contamination
- D. Weld hardness above 200 BHN

Answer: D

Explanation:

According to API RP 571 and API RP 751:

"In HF alkylation units, carbon steel can be used if weld hardness is controlled to # 200 Brinell (BHN).

Exceeding this can significantly increase the corrosion rate and susceptibility to cracking."

"Hard welds act as preferential corrosion sites due to microstructural inhomogeneity and stress concentration." (Reference: API RP 571, Section 4.3.3.4 - Hydrofluoric Acid Corrosion; API RP 751, Section 5.3 - Materials of Construction) Thus, option D is correct.

NEW QUESTION # 14

Major factors affecting sulfidation are alloy composition, temperature and _____.

- A. Stress
- B. Concentration of hydrogen
- C. Time
- D. Concentration of sulfur

Answer: D

NEW QUESTION # 15

_____ usually occurs when a colder liquid contacts a warmer metal surface.

- A. Thermal fatigue
- B. Stress shock
- C. Stress cracking
- D. Thermal shock

Answer: D

NEW QUESTION # 16

Soils having high moisture content, high dissolved salt concentrations and high _____ are the most corrosive.

- A. Resistivity
- B. Oxygen content
- C. Acidity
- D. All of the above

Answer: C

NEW QUESTION # 17

A loss in ductility of high strength steels due to the penetration of atomic hydrogen can lead to brittle cracking called hydrogen embrittlement. Which of the following materials is susceptible to HE.

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