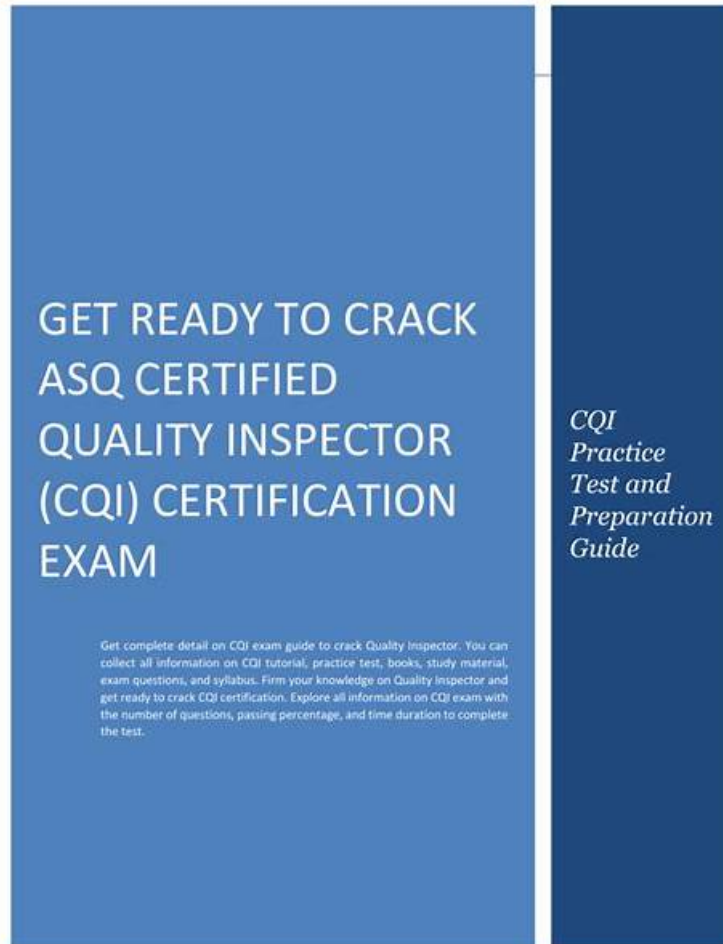


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ASQ Certified Quality Inspector Sample Questions (Q43-Q48):

NEW QUESTION # 43

If you calculate a Cpk of 0.80 for a particular process, you should:

Response:

- A. train the operators to adjust the controls on the equipment in order to keep the results more consistent.
- **B. report to management that the process is incapable and must be improved.**
- C. repeat the study since this is not a possible result.
- D. report to management that the process is capable.

Answer: B

NEW QUESTION # 44

All of the following situations indicate the need for a product audit EXCEPT when Response:

- A. nonconforming product is received by a customer
- B. product is found defective after 100% inspection
- C. a new product is being released for the first time
- **D. a customer identifies a product inventory discrepancy**

Answer: D

NEW QUESTION # 45

An instrument that has a primary function of measuring and displaying changes in voltage over time is referred to as?

Response:

- **A. Oscilloscope**
- B. Multimeter
- C. Faraday cage
- D. Curve tracer

Answer: A

NEW QUESTION # 46

Gages and measuring instruments used on the job that are calibrated must be ultimately traceable to which of the following?

Response:

- A. American Society for Testing and Materials
- **B. National Institute of Standards and Technology**
- C. American Society for Quality
- D. American National Standards Institute

Answer: B

NEW QUESTION # 47

Which of the following is an Operating Characteristic (OC) curve?

Response:

- **A. A curve showing the proportion of submitted product over the long run accepted during the sampling phases of the plan as a function of product quality.**
- B. The curve that is created by adding the percentage for each category to that of any preceding category.
- C. If $f(x)$ is plotted versus x , the well-known "bell curve" results. The resulting distribution is known as the Gaussian distribution.
- D. The curve showing the relation between the probability $(1-\beta)$ of rejecting the hypothesis that a sample belongs to a given population with a given characteristic and the actual value of the characteristic.

Answer: A

NEW QUESTION # 48

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