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Study API SIEE - Source Inspector Electrical Equipment Practice Course

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The desktop-based practice exam software is the first format that API-SIEE provides to its customers. It allows candidates to track their progress from start to finish and provides an easily accessible progress report. This API-SIEE Practice Questions is customizable and mimics the real exam's format. It is user-friendly on Windows-based computers, and the product support staff is available to assist with any issues that may arise.

API-SIEE Exam Syllabus Topics:

Topic	Details
Topic 1	<ul style="list-style-type: none">Electrical Skid Mounted Equipment: Addresses inspection of skid-mounted assemblies including hazardous location equipment, grounding, cable systems, control wiring, and applicable codes.
Topic 2	<ul style="list-style-type: none">Source Inspection Performance: Covers inspector conduct, safety, project document review, report writing, and handling nonconformances and deviations during inspections.
Topic 3	<ul style="list-style-type: none">Liquid-Immersed Transformers: Covers the design, construction, and applicable industry codes and standards for liquid-immersed transformers.
Topic 4	<ul style="list-style-type: none">Motor Control Centers (Low to Medium Voltage): Covers design standards, materials, enclosure types, breakers, amp capacity, cable entry, and grounding components for MCCs.
Topic 5	<ul style="list-style-type: none">Electrical Inspection Tools and Test Equipment: Covers the tools and test equipment used by inspectors to perform electrical source inspections.

- Equipment Risk Assessment: Focuses on developing inspection project plans, inspection and test plans, and reviewing reports to assess equipment risk.

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API Source Inspector Electrical Equipment Sample Questions (Q13-Q18):

NEW QUESTION # 13

What would the equipment pictured below be used for?



- A. Verification of proper spacing between motor and gearbox
- B. Precise measurement of shaft alignment
- C. Precise measurement of machined equipment requiring close tolerances
- **D. Calibration of precision measuring equipment**

Answer: D

Explanation:

The correct answer is C. Calibration of precision measuring equipment. The pictured item is a gauge block set, also called Jo blocks or slip gauges. These are precision-ground blocks manufactured to extremely accurate dimensions and are primarily used as a reference standard for checking and calibrating measuring instruments such as micrometers, calipers, dial indicators, height gauges, and other dimensional inspection tools. In manufacturing and fabrication processes, source inspectors must be confident that the instruments used by the supplier are properly calibrated and traceable, because reliable measurement is essential for verifying tolerances, fit-up, machining accuracy, and component acceptability.

Option B is close, but gauge blocks are generally not the direct tool used to measure the equipment itself during routine production inspection. Instead, they serve as a reference standard to confirm the accuracy of the measuring devices that will perform those inspections. Option A is incorrect because shaft alignment is typically checked using dial indicators, laser alignment tools, or similar methods. Option D is also incorrect because spacing verification would use other dimensional tools, not this reference block set.

NEW QUESTION # 14

According to the guide definitions, a junction box used within a control building or instrument enclosure may also be referred to as an:

- A. breaker cubicle
- B. bus duct

- C. interface box
- D. starter cell

Answer: C

NEW QUESTION # 15

According to API 541, the combined runout for areas on the shaft that are to be observed by radial vibration probes shall not exceed:

- A. the maximum vibration amplitude specified in the manufacturer's test criteria.
- B. 10% of allowed unfiltered peak to peak vibration amplitude or 3.2 μm 0.125 mils, whichever is greater.
- C. 12.7 μm 0.5 mils.
- D. 25% of allowed unfiltered peak to peak vibration amplitude or 6.4 μm 0.25 mils, whichever is greater.

Answer: D

Explanation:

The correct answer is D. In API 541, when a motor shaft is monitored using radial vibration probes, the probe-observed shaft surface must meet a strict combined runout limit so that the vibration reading reflects actual machine vibration rather than shaft surface irregularity, eccentricity, or electrical and mechanical runout effects. API 541 sets this limit at 25% of the allowed unfiltered peak-to-peak vibration amplitude or 6.4 μm

0.25 mils, whichever is greater. This requirement is important because excessive runout can distort probe signals and produce misleading vibration data during shop testing and acceptance.

From a source inspection standpoint, this is a critical verification item during motor testing for large rotating equipment. If the shaft finish and probe track are not within the required runout limit, the vibration measurements cannot be relied on for acceptance decisions. The API guide includes electric motors over 500 HP as a covered equipment category and emphasizes inspection and surveillance activities tied to applicable standards, testing, and verification of compliance during manufacture. Therefore, option D is the correct API 541 requirement.

NEW QUESTION # 16

Before starting surveillance, the source inspector should confirm that the supplier/vendor has:

- A. only verbal instructions from procurement
- B. the most current project documents specified in the engineering design
- C. only the latest code editions, regardless of contract requirements
- D. internal procedures but not drawings

Answer: B

NEW QUESTION # 17

According to ANSI C57.12, the average winding temperature rise above ambient temperature shall not exceed what value?

- A. 90°C
- B. 80°C
- C. 70°C
- D. 65°C

Answer: D

Explanation:

The correct answer is A. Under ANSI C57.12 transformer requirements, the average winding temperature rise above ambient is commonly limited to 65°C for standard transformer designs. This limit is important because transformer insulation life is strongly affected by operating temperature. If the winding temperature rise exceeds the permitted value, insulation aging accelerates, reducing transformer reliability and service life.

That is why temperature-rise testing is a key verification item during transformer manufacture and factory acceptance activities.

From a source inspection perspective, the inspector should verify that the transformer has been tested in accordance with the applicable standard, that the measured temperature-rise values are properly recorded, and that the results comply with the specified

acceptance criteria. The average winding temperature rise is not the same as hotspot temperature, and it must be evaluated against the standard test method and rating basis. The other options are too high for the standard average winding rise value typically associated with ANSI C57.12.

In API-aligned source inspection and quality surveillance of transformers, confirming compliance of factory test results such as temperature-rise performance is an essential part of final acceptance. Therefore, 65°C is the verified answer.

NEW QUESTION # 18

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