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### API Refractory Personnel Sample Questions (Q66-Q71):

#### NEW QUESTION # 66

Abrasion resistance of a material is reported as loss of

- A. volume.
- B. mass.
- C. density.
- D. area.

**Answer: A**

Explanation:

Abrasion resistance testing of refractories, especially under ASTM C704 as referenced by API 936, evaluates material durability by measuring the loss of volume after a defined wear process using silicon carbide grit. This test simulates erosion environments (e.g.,

FCCU risers) and outputs the result in cm<sup>3</sup> or in<sup>3</sup> of volume loss.

Loss of mass or density may also occur, but volume is the defined reporting metric.

Reference:

API TR 977 -Abrasion Resistance and C704 Improvements, confirms that abrasion is measured by volume loss (in<sup>3</sup> or cm<sup>3</sup>) under standard testing

#### NEW QUESTION # 67

A typical example of hexalt anchor is

- A. Curl and Tacko anchors
- B. S-bar
- C. Hexcel
- D. All of the above

Answer: D

#### NEW QUESTION # 68

Who is responsible to provide details of metal fiber reinforcement including dimensions, concentration, type and metallurgy?

- A. Manufacturer
- B. Contractor
- C. Inspector
- D. Owner

Answer: A

Explanation:

The manufacturer is responsible for specifying the exact dimensions, type, concentration, and metallurgical properties of metal fiber reinforcement in castable refractories. These fibers are often integral to the formulation and performance of the material and are introduced during manufacturing (not field mixing), with characteristics tailored to improve thermal shock resistance and crack propagation control.

API 936 defers to the manufacturer's technical data for the design and quality control of any material component, including reinforcement. The contractor is responsible for verifying that materials match the manufacturer's documented specification.

Reference:

API Std 936, Section on "Material Submittals" and "Manufacturer's Technical Datasheets" API TR 978, Section on "Metallic Reinforcement in Monolithics" indicates that fiber specs are a manufacturer responsibility

#### NEW QUESTION # 69

Which of the following is a correct condition for gunned material test panels used for CCS and PLC testing?

- A. The minimum gunned thickness shall be 2 in., with a tolerance of  $\pm 0.25$  in.
- B. Test panels must be dried at 400°F (204°C) for 6 hours before specimen extraction.
- C. Test panels must be 24 in.  $\times$  24 in.  $\times$  6 in. thick and shot vertically.
- D. A vibrating screed must be used during panel finishing.

Answer: A

Explanation:

API Std 936 specifies in Section 6.6.1.1 that the test panels for pneumatic gunning must be cast to a minimum thickness of 2 inches with an acceptable tolerance:

"The minimum gunned thickness shall be 2 in. (50 mm), and the final thickness shall be within  $\pm 0.25$  in. (6 mm) of the target."

- API Std 936, Section 6.6.1.1

#### NEW QUESTION # 70

The color of stripe for 304L alloy material of metallic anchor is

- A. None of the above
- **B. 2 solid black**
- C. 1 solid grey
- D. 1 solid black

**Answer: B**

#### NEW QUESTION # 71

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