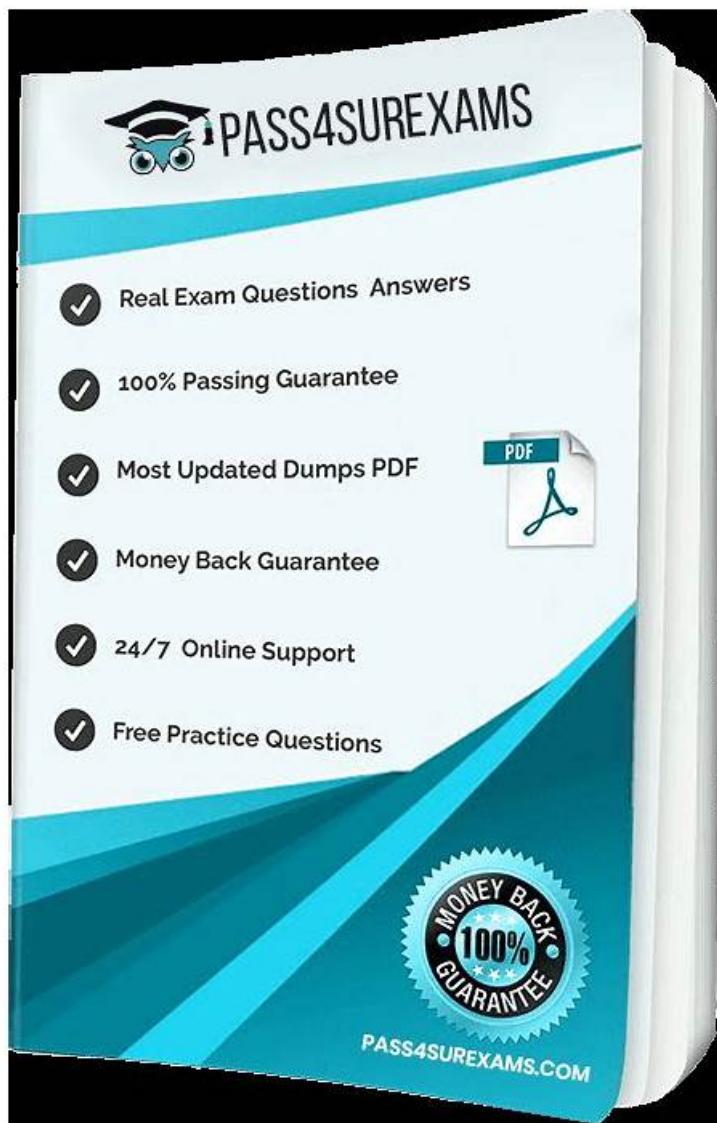


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SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q77-Q82):

NEW QUESTION # 77

Which materials have a negative quantity in a bill of material or in a recipe?

Note: There are 3 correct answers to this question

- A. Waste products
- B. Bulk materials
- C. By-products
- D. Co-products
- E. Continuous flow materials

Answer: A,C,D

Explanation:

Materials that have a negative quantity in a bill of material or in a recipe are those that are produced in addition to the main product during a production process. They are either sold or disposed of, and their costs are apportioned among the main product and the co-products. By-products are materials that have a low value compared to the main product and are usually not planned in advance. Co-products are materials that have a high value compared to the main product and are usually planned in advance. Waste products are materials that have no value and are discarded or recycled. Reference: Bill of Material (BOM), Test sap pp 2020 s4 hana - DAYPO

NEW QUESTION # 78

You want to use capacity availability checks for production orders. Which settings have to be made for this?

Note: There are 2 correct answers to this question.

- A. The scope of check must be defined in Customizing.
- B. A checking rule must be assigned to the work centers.
- C. An overall profile must be assigned in the checking control.
- D. The Relevant for Finite Scheduling indicator must be set.

Answer: C,D

NEW QUESTION # 79

Why would you use phantom assemblies?

Note: There are 3 correct answers to this question.

- A. To increase the number of planning levels
- B. To simplify the structure of bills of material
- C. To make the assignment of components easier
- D. To reduce the number of material masters
- E. To reduce the number of changes required in bills of material

Answer: B,C,E

NEW QUESTION # 80

Which of the following elements does MRP take into account during net requirement calculation? Note:

There are 2 correct answers to this question.

- A. Production orders
- B. ATP quantities
- C. Planned orders (unfirmed)
- D. Planned orders (firmed)

Answer: A,D

Explanation:

Material Requirements Planning (MRP) in SAP S/4HANA calculates net requirements to determine material shortages or surpluses by comparing the available stock and scheduled receipts against requirements. During this calculation, MRP considers existing production orders(A) because they represent firm commitments to produce materials, and their quantities directly influence the availability of components and finished goods.

Similarly, planned orders (firmed)(B) are included as they are confirmed planning proposals that have been manually or automatically fixed, ensuring they are treated as reliable supply elements in the net requirement calculation.

Planned orders (unfirmed)(C) are not considered firm receipts because they are still tentative and subject to change during subsequent MRP runs, so they are excluded from the net calculation unless firmed. ATP (Available-to-Promise) quantities(D) are used in availability checks for sales orders, not directly in MRP's net requirement calculation, which focuses on stock and scheduled receipts rather than promise-based quantities.

This aligns with SAP's MRP logic as outlined in the SAP S/4HANA Production Planning documentation, emphasizing firm supply elements.

NEW QUESTION # 81

Which time elements are part of a routing operation? Note: There are 3 correct answers to this question.

- A. Float before production
- B. Setup time
- C. Wait time
- D. Pick time
- E. Processing time

Answer: B,C,E

Explanation:

In SAP S/4HANA, a routing (transaction CA01/CA02) defines operation times for production, calculated using standard values and work center formulas. The time elements include:

* Wait time(A): Defined in the routing (Operation Details, Standard Values), wait time is the duration an operation must wait after processing before moving to the next step (e.g., drying time). It's part of interoperation times and affects scheduling.

* Processing time(C): Also in the routing (Standard Values, e.g., Machine Time), this is the core time to perform the operation (e.g., machining), calculated via the work center's processing formula (CR02, Capacity tab). It's quantity-dependent and critical for lead time.

* Setup time(E): Entered in the routing (Standard Values), setup time is the duration to prepare the work center (e.g., tool change), independent of quantity. It's calculated using the setup formula in the work center and impacts total operation duration.

Float before production(B) is a scheduling margin in the material master (MRP 2 view) or production order, not an operation-specific time in the routing. Pick time(D) is not a standard routing term—it may relate to warehouse processes (e.g., WM), not production operations. This is per SAP's routing structure.

NEW QUESTION # 82

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