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■ QUESTIONS & ANSWERS ■

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ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q85-Q90):

NEW QUESTION # 85

For her injection molding project a Belt needed to track the percentage of defectives of a particular sample set so she used a _____ to display the data?

- A. P Chart
- B. C Chart
- C. Xbar Chart
- D. Individual Chart

Answer: A

NEW QUESTION # 86

The relationship between a response variable and one or more independent variables is investigated and modeled by use of _____.

- A. Critical X's Definition
- B. Baldrige Assessment
- C. X-Y Matrix
- D. Analysis of Variance (ANOVA)

Answer: D

NEW QUESTION # 87

Contingency Tables are used to test for association, or dependency, between two or more classifications.

- A. False
- B. True

Answer: B

NEW QUESTION # 88

Use this data to calculate the Z score. Average oF. 65, Standard Deviation: 3, Upper Spec Limit: 72

- A. 4.12
- B. 1.5
- C. 2.33
- D. 0.27

Answer: C

NEW QUESTION # 89

Special Cause Variation falls into which two categories? (Note: There are 2 correct answers).

- A. Pattern
- B. Natural
- C. Assignable
- D. Short term

Answer: A,C

Explanation:
Explanation

NEW QUESTION # 90

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