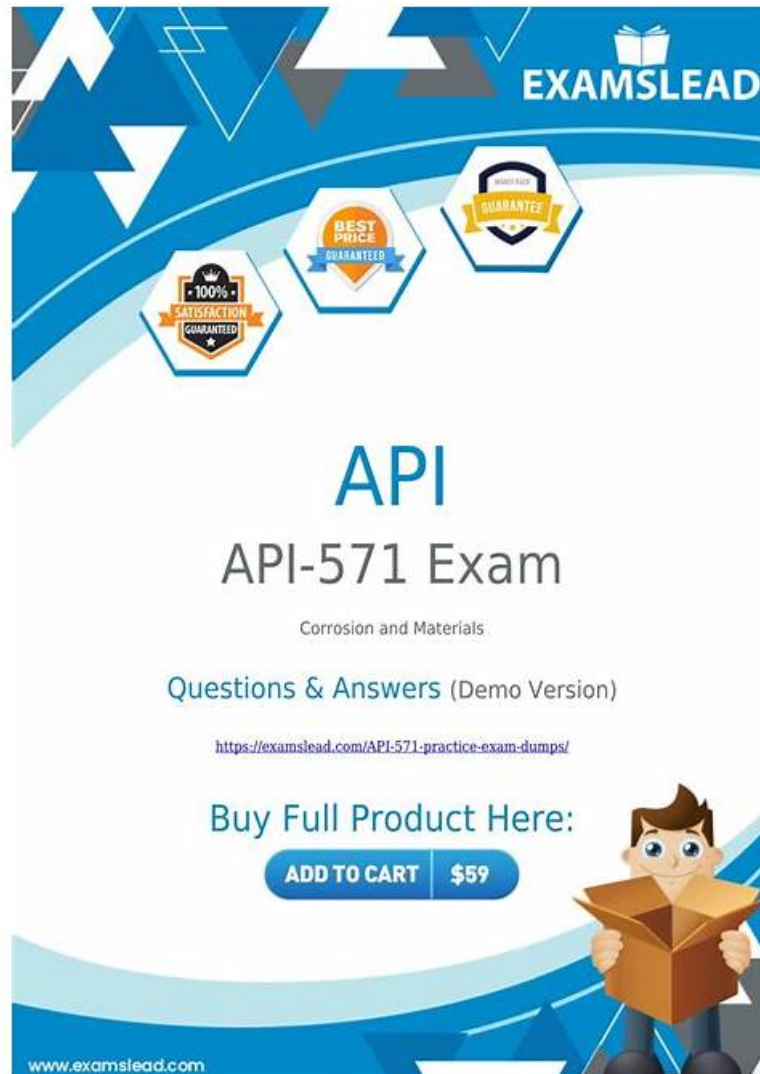


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## API Corrosion and Materials Professional Sample Questions (Q117-Q122):

### NEW QUESTION # 117

A loss in ductility of high strength steels due to the penetration of atomic hydrogen can lead to brittle cracking called hydrogen embrittlement. Which of the following materials is susceptible to HE.

- A. Carbon steel
- B. 400 Series SS
- C. Low alloy steel
- D. All of the above

**Answer: D**

### NEW QUESTION # 118

Protection in a boiler from boiler feed water corrosion is accomplished by:

- A. Maintaining a protective corrosion layer of magnetite ( $\text{Fe}_3\text{O}_4$ ).
- B. Lowering solids content in boiler feed water to less than 50 ppm.
- C. Injecting caustic to lower the pH to  $< 4.0$ .
- D. Injecting chlorines to kill microbiological bugs.

**Answer: A**

### NEW QUESTION # 119

Generally, to minimize corrosion of carbon steel in hydrofluoric acid service, residual elements (Cr, Ni, Cu) should be less than:

- A. 0.15 wt.%
- B. 0.18 wt.%
- C. 0.25 wt.%
- D. 0.35 wt.%

**Answer: A**

Explanation:

API RP 751, which governs HF alkylation units, specifies:

"The total residuals of chromium, nickel, and copper in carbon steel used in HF service should be less than 0.15 wt.% to minimize corrosion risk."

"Higher residuals increase the reactivity and corrosion rate of carbon steel in the presence of HF acid." (Reference: API RP 751, Section 5.3 - Materials Specification for HF Units) Therefore, option A is the correct choice.

### NEW QUESTION # 120

Sulfidation usually creates:

- A. Isolated pitting.
- B. Inspection nightmares.
- C. Hard and brittle zones.
- D. Transgranular cracking.
- E. Uniform corrosion.
- F. Intergranular cracking.

**Answer: E**

### NEW QUESTION # 121

\_\_\_\_\_ is most likely found in hard welds and heat affected zones and in high strength components.

- A. Carburization
- B. HIC
- **C. SSC**
- D. SOHIC

**Answer: C**

### NEW QUESTION # 122

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