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API Corrosion and Materials Professional Sample Questions (Q82-Q87):

NEW QUESTION # 82

Stainless steels with sigma can normally withstand normal operating stresses but upon cooling to temperatures below _____ may show a complete lack of fracture toughness as measured by a Charpy impact test.

- A. 400(o) F
- **B. 500(o) F**
- C. 600(o) F
- D. 800(o) F

Answer: B

NEW QUESTION # 83

With chloride stress corrosion cracking, _____ temperatures _____ the susceptibility for cracking.

- A. Decreasing, Increases
- B. Decreasing, Eliminates
- C. Increasing, Decreases
- **D. Increasing, Increases**

Answer: D

NEW QUESTION # 84

300 series austenitic stainless steels susceptible to polythionic acid stress corrosion cracking (PTA SCC) can become sensitized when heated in the range of:

- A. 400°F to 675°F (204°C to 357°C)
- **B. 750°F to 1500°F (400°C to 815°C)**
- C. 1650°F to 1725°F (899°C to 941°C)
- D. 1200°F to 1650°F (622°C to 900°C)

Answer: B

Explanation:

In API RP 571, under the section Polythionic Acid Stress Corrosion Cracking, it is stated:

"Sensitization of austenitic stainless steels occurs when the material is exposed to temperatures in the range of 800°F to 1500°F (427°C to 816°C), which causes chromium carbide precipitation at grain boundaries, depleting the adjacent areas of chromium."

"Once sensitized, the steel becomes susceptible to attack in the presence of polythionic acids, particularly in environments containing sulfides and oxygen." (Reference: API RP 571, Section 4.2.2.5 - PTA SCC) This makes option B (750°F to 1500°F / 400°C to 815°C) the most accurate and standard-aligned answer.

NEW QUESTION # 85

Where is PASCC normally located?

- A. At stress risers
- B. At flanges
- C. Adjacent to welds
- D. On impellers

Answer: C

Explanation:

Explanation

NEW QUESTION # 86

Characteristic stress corrosion cracks have many branches and may be visually detectable by a _____ appearance on the surface.

- A. Craze-cracked
- B. None of the above
- C. Tree shaped
- D. Multiple crack

Answer: A

NEW QUESTION # 87

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