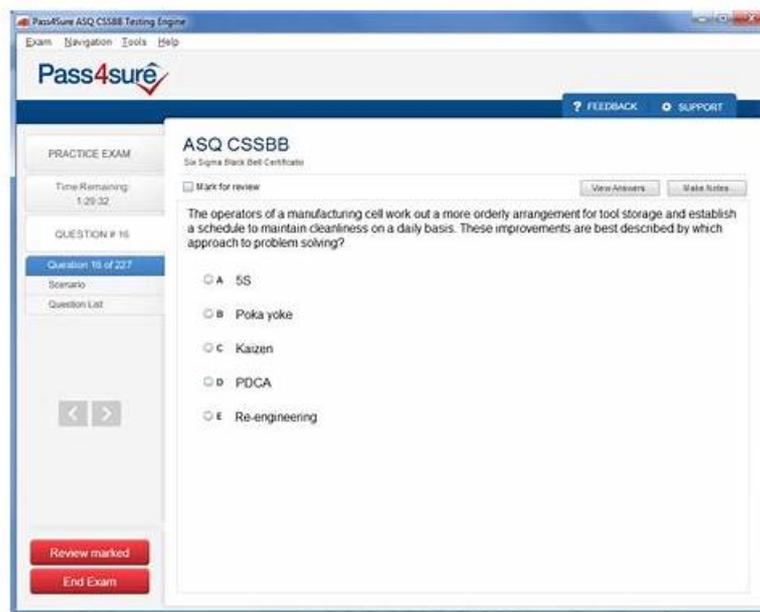


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## ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q109-Q114):

### NEW QUESTION # 109

In a series of linked processes and associated feedback loops the product or service flows \_\_\_\_\_ and the information flows \_\_\_\_\_.

- A. rapidly, slower
- B. evenly, digitally
- C. to the customer, from the supplier
- D. sooner, later
- E. none of the above
- F. downstream, upstream

**Answer: F**

### NEW QUESTION # 110

The test statistic is approximately:

- A. 4.79
- B. 2.08
- C. 6.71
- D. 5.44

**Answer: A**

### NEW QUESTION # 111

A natural logarithmic base is not required for which of these distributions for probability calculations?

- A. Normal
- B. Weibull
- C. Binomial
- D. Poisson

**Answer: C**

### NEW QUESTION # 112

Which statements are correct about the advanced Capability Analysis shown here?

(Note: There are 3 correct answers).

- A. The process shows only one instance of being out of control statistically so we have confidence in the estimated DPU of this process.
- B. The maximum DPU in one observation was nearly 0.0753.
- C. This is a Poisson Capability Analysis.
- D. The DPU does not seem to vary depending on sample size.
- E. The average DPU with 95% confidence is between 0.024 and 0.0295.

**Answer: B,D,E**

### NEW QUESTION # 113

Company ABC provides components directly to Company XYZ, which incorporates them into its product before selling that product to the general public. Company XYZ is considered what type of customer to Company ABC?

- A. Distributor
- B. Final

- C. Internal
- D. External

**Answer: D**

Explanation:

Company XYZ is an external customer to Company ABC because it is a separate organization receiving ABC's output. In Six Sigma terminology, an internal customer exists within the same organization and depends on the output of an upstream process, department, or function. An external customer exists outside the organization and receives the product, service, component, or information produced by the organization. In this case, Company XYZ purchases components from Company ABC and uses them in its own product, making XYZ an organizational customer outside ABC's internal structure. It is not the final customer because the general public ultimately buys the finished product from XYZ. It is also not necessarily a distributor, since the scenario describes incorporation into another product rather than simple resale. Understanding customer type is important in Black Belt work because customer requirements, quality expectations, and CTQs may differ between internal and external customers. Supplier-customer relationships across organizations must be managed carefully to ensure consistency, reliability, and fit-for-use performance. Therefore, the correct answer is A, External, because Company XYZ is outside Company ABC and directly receives its components.

## NEW QUESTION # 114

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