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API API-936: Refractory Personnel Exam is a certification program designed for professionals working in the field of refractory installation and inspection. The API 936 certification program is globally recognized and provides a standardized assessment of the knowledge and skills required for refractory personnel to perform their jobs effectively.

API-936 certification is not only beneficial for individual professionals but also for the organizations that employ them. By hiring certified refractory personnel, companies can ensure that their operations are conducted in compliance with the latest industry standards and regulations. They can also enhance their reputation for safety and quality, which can lead to increased customer satisfaction and business growth.

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API-936 certification is recognized globally in the oil and gas industry and is highly valued by employers. It demonstrates that the certified individual has a comprehensive understanding of refractory materials and their applications, as well as the ability to perform installation, testing, and inspection tasks competently. Certified individuals are better equipped to identify potential issues with refractory linings and implement appropriate corrective actions.

API Refractory Personnel Sample Questions (Q68-Q73):

NEW QUESTION # 68

The vessel in which cracking reaction occurs or is completed and product gases are separated from coke and/or catalyst particulate is called

- A. Reactor of FCCU
- B. None of the above
- C. Regenerator of FCCU
- D. Cyclones of FCCU

Answer: A

NEW QUESTION # 69

The color of stripe for 304L alloy material of metallic anchor is

- A. 1 solid grey
- B. None of the above
- C. 1 solid black
- D. 2 solid black

Answer: D

NEW QUESTION # 70

A group of impure magnesium silicate minerals that occur in a fibrous form is known as

- A. None of the above
- B. Fused silica
- C. Asbestos
- D. Mineral fibre

Answer: C

NEW QUESTION # 71

For as-installed testing in casting applications, what is the minimum number of cast samples required by each mixing crew per material per shift?

- A. One
- B. Two
- C. Three
- D. Four

Answer: B

Explanation:

API 936 requires that a minimum of two test specimens be cast for each material, per mixing crew, per shift during casting applications. This ensures quality assurance through redundancy, enabling confirmation of critical physical properties like density and compressive strength. The testing must reflect real field conditions and each active crew's installation consistency.

API Std 936, Clause 7.3.2 - "At least two samples shall be prepared per material per crew per shift for as- installed testing."

Alumina - silica refractories containing 45% or more alumina, materials used in their production include diaspore, bauxite, gibbsite, kyanite, sillimanite, alusite, and fused alumina (artificial corundum) is called

Answer: A

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