

# 2026 C-TS422-2023: SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing—The Best Exam Sample Questions



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## SAP C-TS422-2023 Exam Syllabus Topics:

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Topic	Details
Topic 1	<ul style="list-style-type: none"> <li>• Demand Management in SAP S</li> <li>• 4HANA: This section covers a comparison of production methods in various manufacturing environments.</li> </ul>
Topic 2	<ul style="list-style-type: none"> <li>• Introduction to SAP S</li> <li>• 4HANA Production Planning: This section covers an overview of production planning components, functions, and planning approaches. Exploration of emerging trends.</li> </ul>
Topic 3	<ul style="list-style-type: none"> <li>• Process Orders in SAP S</li> <li>• 4HANA: This section covers an introduction to process order components, processing, and relevant master data objects. Overview of Good Manufacturing Practices (GMP) features.</li> </ul>
Topic 4	<ul style="list-style-type: none"> <li>• Capacity Planning in SAP S</li> <li>• 4HANA: This section covers a discussion of SAP S</li> <li>• 4HANA best practices, SAP HANA database concept, SAP Fiori user experience, and embedded analytics capabilities.</li> </ul>
Topic 5	<ul style="list-style-type: none"> <li>• Introduction to SAP S</li> <li>• 4HANA Supply Chain Planning: This part covers the background and motivation for SAP S</li> <li>• 4HANA, its main components, business applications, and user experience strategy.</li> </ul>
Topic 6	<ul style="list-style-type: none"> <li>• Advanced Planning in SAP S</li> <li>• 4HANA: This section includes an overview of advanced planning fundamentals and master data. Explanation of key tools and processes. Discussion of planning evaluation concepts.</li> </ul>
Topic 7	<ul style="list-style-type: none"> <li>• Lean Manufacturing in SAP S</li> <li>• 4HANA: This section covers repetitive manufacturing master data, line load planning, and Kanban systems.</li> </ul>
Topic 8	<ul style="list-style-type: none"> <li>• Production Orders in SAP S</li> <li>• 4HANA: This section covers BOM item categorization, order status management, availability checks, routing selection, order type setup, and material handling processes.</li> </ul>

## SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q26-Q31):

### NEW QUESTION # 26

What options does a planner have in the planning table for repetitive manufacturing? Note: There are 2 correct answers to this question.

- A. Create new production quantities.
- B. Dispatch operations to work centers.
- C. Reschedule deallocate operations.
- D. Change the assignments of production quantities to production lines.

Answer: C,D

### NEW QUESTION # 27

What could be the reason for different combinations of components in a multiple bill of material (BOM)?

Note: There are 2 correct answers to this question.

- A. BOM component status
- B. Lot size
- C. BOM header status
- D. Manufacturing date

Answer: B,D

Explanation:

In SAP S/4HANA, a "multiple BOM" refers to alternative BOMs (transaction CS01, field: Alternative) for the same material, allowing different component combinations. Reasons for these variations include:

\* Manufacturing date(A): Alternative BOMs can have different validity periods (Valid From/To dates in CS01 header). For example, a new BOM might replace an old one due to design changes effective from a specific date, resulting in different components based on when production occurs (checked in MRP or CO01).

\* Lot size(D): Each alternative BOM can specify a lot size range (CS01, header data, field: Lot Size From /To). Different component combinations might be optimal for small versus large production runs (e.g., bulk packaging for larger lots), leading to distinct BOMs tied to quantity.

BOM header status(B) (e.g., Active/Inactive) controls usability but doesn't define component combinations- it's a single status per BOM. BOM component status(C) isn't a standard field-component relevance is managed via item category or deletion flags, not status, and doesn't explain multiple BOMs. This is per SAP's multiple BOM functionality.

### NEW QUESTION # 28

Your quality department detects a deviation in a raw material batch. Unfortunately this batch has already been used in production. How can you identify all affected finished goods stocks?

Note: There are 2 correct answers to this question.

- A. Use batch determination.
- B. Use the batch whereused list.
- C. Use the Batch Information Cockpit.
- D. Use batch derivation.

Answer: B,C

### NEW QUESTION # 29

How are dependent requirements for assemblies created?

Note: There are 2 correct answers to this question.

- A. They are only created for multilevel bill of material (BOM) structures.
- B. They are created together with the independent requirement for the finished product.
- C. They are created on assembly level during the planning run.
- D. They are created with exact times in Advanced Planning.

Answer: C,D

### NEW QUESTION # 30

Where do you maintain the data to determine the duration of an operation for production? Note: There are 2 correct answers to this question.

- A. Material master
- B. Work center
- C. Routing
- D. Production version

Answer: B,C

Explanation:

In SAP S/4HANA, the duration of an operation in production (e.g., for scheduling production orders) is determined by data maintained in:

\* Work center(A): The work center (transaction CR01/CR02, Capacity tab) contains capacity data and formulas (e.g., Setup Formula, Processing Formula) that calculate operation times based on machine or labor availability. The "Standard Value Key" (Basic Data tab) defines which time elements (e.g., setup, processing) are relevant, influencing duration.

\* Routing(C): The routing (transaction CA01/CA02) specifies operation details, including standard values (e.g., setup time, machine time) entered for each operation. These values, combined with work center formulas, determine the exact duration of the operation during scheduling (e.g., lead time scheduling in CO01).

Material master(B) provides in-house production time (MRP 2 view), but this is a high-level estimate for the entire material, not

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