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SAP C_TS414_2023 Exam Syllabus Topics:

| Topic | Details |
|--------------|--|
| Topic 1 | <ul style="list-style-type: none">• Quality Planning: The topic explains the configuration requirements of Quality Planning. |
| Topic 2 | <ul style="list-style-type: none">• Managing Clean Core: It focuses on the application of core principles to ERP for enhancing business process agility. |
| Topic 3 | <ul style="list-style-type: none">• Quality Inspection: It explains the configuration requirements of Quality Inspection. |
| Topic 4 | <ul style="list-style-type: none">• Quality Improvement: It explains the configuration requirements of Quality Improvement. |
| Topic 5 | <ul style="list-style-type: none">• Quality Management in Manufacturing: This topic describes the processes related to implementing QM in Manufacturing. |

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SAP Certified Associate - SAP S/4HANA Cloud Private Edition, Quality Management Sample Questions (Q54-Q59):

NEW QUESTION # 54

Your customer wants to automatically evaluate the overall results of an audit using the standard Which valuation method book scores for the overall result?(2 Correct ans)

- A. Non relevant indicator
- B. Quantitative valuation
- C. Qualitative valuation
- D. Valuation mode

Answer: B,C

NEW QUESTION # 55

You have configured the system so that inspection lots are created for delivery items automatically. What does the system do if no results for the inspection lot have been recorded, and you change the material quantity in the delivery item?

- A. Change the actual lot quantity of the current inspection lot
- B. Create a new inspection lot with the different quantity
- C. Cancel the current inspection lot and create a new one
- D. Block the current inspection lot from processing

Answer: A

Explanation:

For an existing inspection lot tied to a delivery item (e.g., inspection type 10) with no results recorded:

* Change the Actual Lot Quantity of the Current Inspection Lot (A): If the delivery item quantity changes (VL02N), the system updates the inspection lot's quantity to match (status CRTD or INSP), as long as no results are recorded. This maintains synchronization without creating a new lot (SPRO > QM

> Quality Inspection > Inspection Lot Creation > Define Inspection Lot Update).

* Cancel and Create a New One (B): Cancellation and recreation occur only if the item is deleted, not just quantity-changed.

* Create a New Inspection Lot (C): A new lot isn't created for a quantity change; the existing lot adjusts.

* Block the Current Inspection Lot (D): Blocking isn't triggered by quantity changes in this scenario.

Thus, "Change the actual lot quantity of the current inspection lot" is the correct answer. References: SAP Help Portal - "Inspection Lot Updates"; SAP S/4HANA QM User Guide - "Delivery Integration".

NEW QUESTION # 56

Where do you define the procedure for calculation of the quality score at usage decision?

- A. Procurement data in the quality management view of the material master
- B. Inspection type settings in the material master
- C. Usage decision code
- D. Quality info record: Procurement

Answer: C

Explanation:

The quality score in SAP S/4HANA Quality Management reflects the quality performance of an inspection lot, calculated at the usage decision (UD) stage. This score can influence subsequent processes, such as supplier evaluation. The procedure for its calculation is defined as follows:

* Usage Decision Code (A): The quality score calculation procedure is assigned to the usage decision codes in Customizing (SPRO > Quality Management > Quality Inspection > Usage Decision > Define Quality Score Procedure). Each UD code (e.g., "Accepted," "Rejected") can have a specific score or formula linked to it, determining how the system computes the score based on inspection results. This is the correct and standard location for this setting.

* Procurement Data in the Quality Management View of the Material Master (B): This area (transaction MM02, QM view) contains settings like inspection type or control keys but does not define the quality score calculation procedure.

* Quality Info Record: Procurement (C): The quality info record (transaction QI01/QI02) manages supplier-specific QM settings (e.g., release status), but it does not configure the quality score calculation procedure.

* Inspection Type Settings in the Material Master (D): Inspection type settings (e.g., 01 for goods receipt) in the material master activate QM processes but do not define the score calculation logic.

Thus, "Usage decision code" is the correct answer, as it directly ties the score calculation to the UD process.

References: SAP Help Portal - "Quality Score and Usage Decision"; SAP S/4HANA QM Customizing Guide - "Usage Decision".

NEW QUESTION # 57

You want to transfer an inspection result to a batch characteristic value. What is a prerequisite for inspection planning?

- A. Assignment of a class characteristic to the inspection specification
- B. Assignment of an inspection method to the inspection characteristic
- **C. Assignment of a class characteristic to a master inspection characteristic**
- D. Assignment of an inspection characteristic to the inspection specification

Answer: C

Explanation:

Transferring inspection results to a batch characteristic in SAP QM (e.g., during results recording) requires linking QM and batch management (LO-BM). The prerequisite in inspection planning is:

- * Assignment of a Class Characteristic to a Master Inspection Characteristic (B): To transfer results, the MIC (transaction QS21) must be linked to a class characteristic (transaction CT04) used in the batch class (transaction CL01). This is configured in the MIC by assigning the class characteristic, enabling the system to update batch values (e.g., potency) from inspection results. This is a standard prerequisite (SPRO > Quality Management > Inspection Planning > Basic Data > MIC).
- * Assignment of a Class Characteristic to the Inspection Specification (A): Inspection specifications (e.g., material specs) don't directly link to class characteristics for this purpose; the link is via MICs.
- * Assignment of an Inspection Characteristic to the Inspection Specification (C): This refers to planning setup but doesn't address batch transfer specifically.
- * Assignment of an Inspection Method to the Inspection Characteristic (D): Methods guide execution, not batch value transfer. Thus, "Assignment of a class characteristic to a master inspection characteristic" is the correct answer.

References: SAP Help Portal - "Batch Management Integration with QM"; SAP S/4HANA QM User Guide - "Results Recording".

NEW QUESTION # 58

During results recording, you can create additional inspection characteristics for the inspection operation.

Which characteristics can be used as additional inspection characteristics? Note: There are 2 correct answers to this question.

- A. Class characteristics from the classification system
- B. Master inspection characteristics as reference characteristic
- **C. Master inspection characteristics as complete copy model**
- **D. Master inspection characteristics as incomplete copy model**

Answer: C,D

Explanation:

During results recording (e.g., transaction QE51N), additional characteristics can be added to an operation:

- * Master Inspection Characteristics as Complete Copy Model (B): MICs (transaction QS21) can be added as a complete copy, inheriting all attributes (e.g., tolerances, sampling) for immediate use in the lot.
- * Master Inspection Characteristics as Incomplete Copy Model (C): MICs can be added as an incomplete copy, allowing customization (e.g., adjusting tolerances) during recording, a flexible option in SAP QM.
- * Master Inspection Characteristics as Reference Characteristic (A): Reference MICs are linked for reuse but not added anew during recording; they're predefined in the plan.
- * Class Characteristics from the Classification System (D): Class characteristics (transaction CT04) are for batch classification, not inspection recording.

Thus, "Master inspection characteristics as complete copy model" and "Master inspection characteristics as incomplete copy model" are the correct answers. References: SAP Help Portal - "Adding Characteristics in Results Recording"; SAP S/4HANA QM User Guide - "Inspection Results".

NEW QUESTION # 59

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