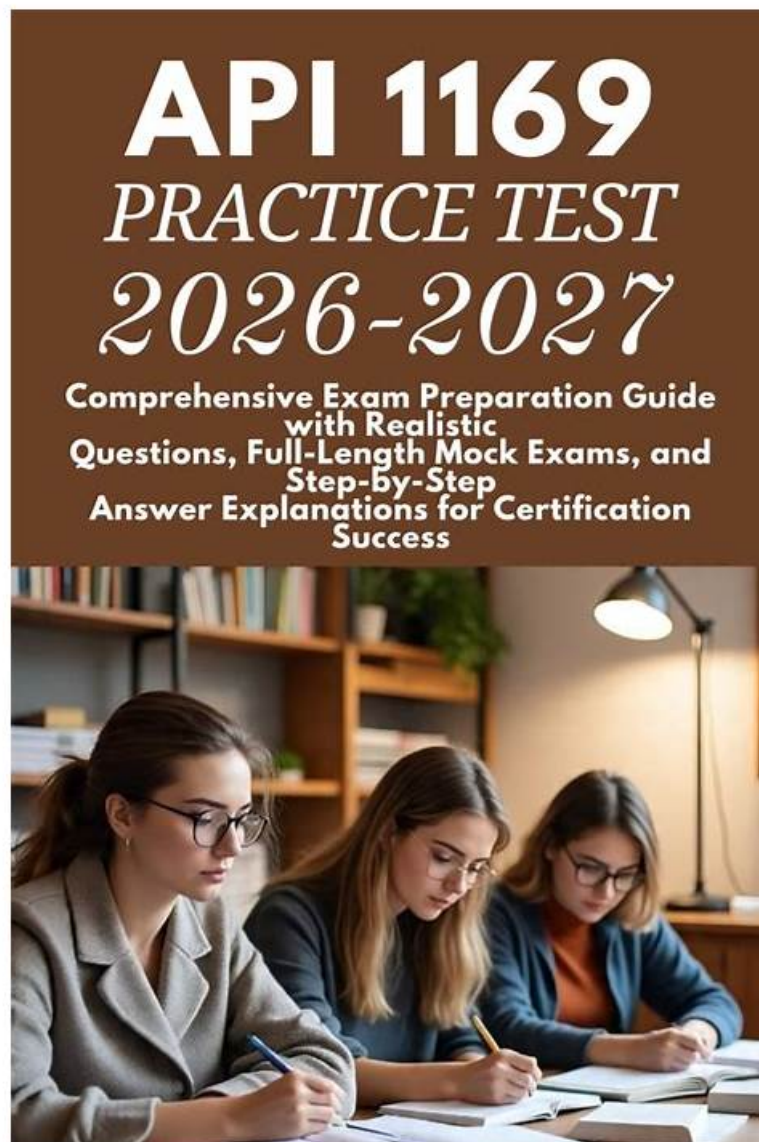


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## API Pipeline Construction Inspector Exam Sample Questions (Q64-Q69):

### NEW QUESTION # 64

In regards to hazardous liquids onshore pipelines, pumping equipment must be installed on property that is under the control of the operator and at least \_\_\_\_\_ ft from the boundary of the pump station.

- A. 0
- **B. 1**
- C. 2
- D. 3

**Answer: B**

### NEW QUESTION # 65

Define Contractor;

- A. terrain features; landowner issues; road, railroad, or waterway crossing; environmental features; cultural features and protected resources (i.e. drinking water and proximity to occupied facilities)
- **B. An entity that includes the primary organization and any subcontractors engaged in pipeline construction covered by API 1169 3.1.1**
- C. Process of establishing, documenting, implementing, maintaining and continually improving a quality management system (ISO 9000 3.4.3)
- D. Liquids having a flashpoint at or above 100°F are known as class 1 liquids the most common or diesel fuel, class III liquids include jet fuel and motor oil

**Answer: B**

### NEW QUESTION # 66

All pipe installed off shore ,under water not more than 200 ft (60) meters deep but less than 12 ft must have \_\_\_\_\_ in cover of soil. ( except in the Gulf of Mexico and its inlets)  
49 CFR 192.319

- A. 0
- **B. 1**
- C. 2
- D. 3

**Answer: B**

### NEW QUESTION # 67

Inspections of excavation shall be conducted by competent person

- a) Prior to the start of work
- b) prior to the start of work and as needed throughout the shift and after every rainstorm that has an excess of 1 inch of rainfall or hazard increasing occurrence
- c) prior to the start of work and as needed throughout the shift and after every rainstorm that has in accidents of .5 inch of rain full or hazard increasing occurrence
- d) prior to the start of work and as needed throughout the shift and after every frame storm or hazard increasing occurrence

- A. They shall be accepted as meeting the requirements provided they break at not less than 95% of the tensile strength of the material(API 1104 5.3)
- B. Owner operator

- C. A part of quality management Focused on the ability to fulfil quality requirements. The quality requirements can be related to any aspect such as effectiveness efficiency or traceability.
- **D. d) prior to the start of work and as needed throughout the shift and after every frame storm or hazard increasing occurrence(29 CFR 1926.651 (k) (I))**

**Answer: D**

#### NEW QUESTION # 68

Welding procedures and welders performing work for new construction and out of service pipeline systems operating a hoop stresses of 20% or more of the specific minimum yield strength shall be qualified under which standard.

-API 1104

-ASME section IX

-API 1104 or ASME section IX

B31.4/B31.8 and API 1104

- A. Site specific test procedure
- B. Design validation
- C. API 1104 of ASME Section IX
- **D. Api 1105 of Asme Section Ix**

**Answer: D**

#### NEW QUESTION # 69

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