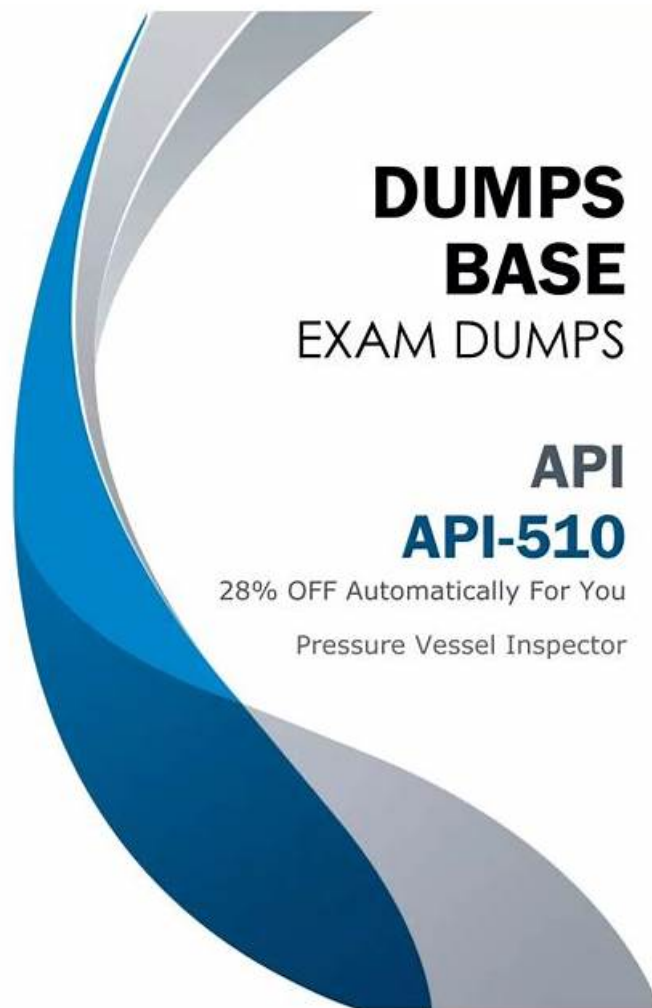


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API Pressure Vessel Inspector Sample Questions (Q115-Q120):

NEW QUESTION # 115

When must both an internal and external inspection always be performed?

- A. whenever the vessel's ownership changes
- B. whenever there is a change in fluid service
- C. at installation of vessel
- D. whenever the vessel's ownership and location changes

Answer: D

NEW QUESTION # 116

According to API-510, the acceptance criteria for a welded repair must be in accordance with which of the following?

- A. The discretion of the inspecting engineer
- B. The original code of construction
- C. The latest edition of the ASME code
- D. Any internationally recognized welding standard

Answer: B

NEW QUESTION # 117

Inspection for corrosion under insulation (CUI) shall be considered for externally insulated vessels subject to moisture ingress and that operate between which of the following temperature range?

- A. 10°F and 350°F for carbon and low alloy steels
- B. 175°F and 350°F for austenitic stainless steels
- C. 275°F and 450°F for austenitic stainless steels
- D. 20°F and 350°F for carbon and low alloy steels

Answer: A

NEW QUESTION # 118

According to API-510, which type of record must be permanently maintained for a pressure vessel?

- A. Inspection records only
- B. Repair records only
- C. All records related to the vessel's design, fabrication, inspection, and repairs
- D. Only the most recent inspection record

Answer: C

NEW QUESTION # 119

Explain how API-510 addresses the retrofitting and upgrading of aging pressure vessels to meet modern operational demands.

Answer:

Explanation:

API-510 provides comprehensive guidelines for retrofitting and upgrading aging pressure vessels to meet modern operational demands. This includes assessing the current condition of the vessel, determining the feasibility of upgrades or retrofits, and implementing modifications in compliance with current safety standards. The standard outlines procedures for replacing outdated components with modern materials and technology that enhance performance and safety. Thorough testing and re-certification are required after any retrofitting work to ensure that the vessel continues to operate safely under the new conditions.

NEW QUESTION # 120

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