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## ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q217-Q222):

### NEW QUESTION # 217

Use this data to calculate the Z Score. Average of 92, Standard Deviation: 2, Upper Spec Limit: 101

- A. 0.75
- B. 2.25
- C. 1.5
- D. 4.50

**Answer: D**

### NEW QUESTION # 218

Kaizens or Kaikakus and Six Sigma projects are intended to create incremental process improvements versus breakthrough, significant improvements.

- A. True
- B. False

**Answer: B**

### NEW QUESTION # 219

The class score distribution of schools in a metropolitan area is shown here along with an analysis output. Comment on the statistical significance between the Means of the two distributions. Select the most appropriate statement.

- A. The two class Means statistically not different from each other
- B. The two class Means are statistically different from each other
- C. Inadequate information on class Means to make any statistical conclusions
- D. A visual comparison shows that class Means are not statistically different

**Answer: B**

### NEW QUESTION # 220

A Belt working in a supply chain environment has to make a decision to change suppliers of critical raw materials for a new product upgrade. The purchasing manager is depending on the Belt's effort requiring that the average cost of an internal critical raw material component be less than or equal to \$4,200 in order to stay within budget. Using a sample of 35 first article components, a Mean of the new product upgrade price of \$4,060, and a Standard Deviation of \$98 was estimated. Select the answer that best states the Practical Problem.

- A. If the average cost per new product upgrade is less than \$180, then the purchase manager will introduce the new product upgrade with new components.
- B. If the average cost per component is \$4,200 or less, then the purchase manager will introduce the new product upgrade with new components.
- C. If the average cost per component is greater than \$4,200, then the purchase manager will introduce the new product upgrade with new components.
- D. Only if the average cost per product upgrade is \$4,060, will the purchase manager introduce new product upgrades with new components.

**Answer: D**

### NEW QUESTION # 221

A Lean Six Sigma project is attempting to reduce inventory days. The Process Capability will be monitored as part of the Control

Phase to track the sustainability of the improvement.

Which distribution type is best used for performing the Capability Analysis?

- A. Exponential Distribution
- B. Normal Distribution
- C. Gaussian Distribution
- **D. Weibull Distribution**
- E. Logistic Distribution

**Answer: D**

## NEW QUESTION # 222

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