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API Pressure Vessel Inspector Sample Questions (Q19-Q24):

NEW QUESTION # 19

Describe the training considerations for ensuring inspectors are competent in both API-510 and emerging digital inspection technologies.

Answer:

Explanation:

Ensuring that inspectors are competent in both API-510 and emerging digital inspection technologies requires a multifaceted training approach. Training programs should include foundational courses on API-510 standards, coupled with hands-on training in digital tools like 3D scanning, drone inspections, and digital radiography. It's also crucial to provide continuous learning opportunities through workshops, seminars, and online courses that cover the latest technological advancements.

Furthermore, practical experience with supervised fieldwork allows inspectors to apply their knowledge in real-world scenarios, ensuring they are proficient in both the standard practices and the latest digital technologies.

NEW QUESTION # 20

Which of the following types of discontinuities is NOT normally detected by radiography?

- A. Incomplete penetration
- B. Slag
- C. Laminations
- **D. Cracks**

Answer: D

Explanation:

The intensity of image of an object on a radiograph directly depends on the amount of X- ray passed through the object. If there is a defect inside the object with fairly significant volume such as porosity or slag inclusion, then, because the volume occupied by the discontinuity is less dense than the material itself, the amount of X- rays passes through is more and as a result you can see those areas darker on the radiograph. For lamination, the volume of defect is very- low and hence, you might not notice much of intensity change on the radiograph.

NEW QUESTION # 21

Which of the following relief devices is intended to work with steam boilers?

- **A. Safety Valve.**
- B. Balanced Safety Relief.
- C. Relief Valve.
- D. Safety Relief Valve.

Answer: A

NEW QUESTION # 22

Under which of the following condition(s) should you require the removal of safety relief device(s)?

- **A. If a pressure test is being conducted in which the test pressure will exceed the set pressure of the safety relief valve with the lowest setting**
- B. The safety relief device was opening on a irregular, unexplainable basis
- C. Surface corrosion on the body of the relief device
- D. Blowback had been detected and the manufacturers recommend removal

Answer: A

NEW QUESTION # 23

Discuss how API-510 impacts the insurance policies and liability coverage for pressure vessels.

Answer:

Explanation:

API-510 significantly impacts the insurance policies and liability coverage for pressure vessels by setting standards that directly influence the risk profile of these assets. Compliance with API-510 can lead to more favorable insurance terms, including lower premiums and better coverage options, as insurers recognize the reduced risk of failure associated with well-maintained and regularly inspected vessels. Conversely, non-compliance can result in higher insurance costs and may even lead to denial of claims in the event of an incident if negligence in adhering to safety standards is proven.

NEW QUESTION # 24

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