

C_TS422_2023 PDF Testsoftware & C_TS422_2023 Ausbildungsressourcen



Übrigens, Sie können die vollständige Version der ZertPruefung C_TS422_2023 Prüfungsfragen aus dem Cloud-Speicher herunterladen: https://drive.google.com/open?id=1owg6w8pK8pAhr_Oi5osFEesycotrOkxi

Wenn Sie die Fragen und Antworten zur SAP C_TS422_2023 Zertifizierungsprüfung kaufen, können Sie nicht nur die SAP C_TS422_2023 Zertifizierungsprüfung erfolgreich bestehen, sondern einen einjährigen kostenlosen Update-Service genießen. Falls Sie in der Prüfung durchfallen, zahlen wir Ihnen die gesamte Summe zurück. Sie können im Internet teilweise die Fragen und Antworten zur SAP C_TS422_2023 Zertifizierungsprüfung kostenlos als Probe herunterladen, um die Zuverlässigkeit unserer Produkte zu prüfen.

SAP C_TS422_2023 Prüfungsplan:

Thema	Einzelheiten
Thema 1	• Capacity Planning in SAP S • 4HANA: This section covers a discussion of SAP S • 4HANA best practices, SAP HANA database concept, SAP Fiori user experience, and embedded analytics capabilities.
Thema 2	• Introduction to SAP S • 4HANA Supply Chain Planning: This part covers the background and motivation for SAP S • 4HANA, its main components, business applications, and user experience strategy.

Thema 3	• Advanced Planning in SAP S • 4HANA: This section includes an overview of advanced planning fundamentals and master data. Explanation of key tools and processes. Discussion of planning evaluation concepts.
Thema 4	• Demand Management in SAP S • 4HANA: This section covers a comparison of production methods in various manufacturing environments.
Thema 5	• Introduction to SAP S • 4HANA Production Planning: This section covers an overview of production planning components, functions, and planning approaches. Exploration of emerging trends.

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C_TS422_2023 Übungsmaterialien & C_TS422_2023 Lernführung: SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing & C_TS422_2023 Lernguide

ZertPruefung aktualisiert ständig die Prüfungsfragen und Antworten. Das bedeutet, dass Sie jederzeit die neuesten Schulungsmaterialien zur C_TS422_2023 Prüfung bekommen können. Solange das Prüfungsziel geändert wird, ändern wir unsere Lernmaterialien entsprechend. Unser ZertPruefung kennt die Bedürfnisse aller Kandidaten und hilft Ihnen mit dem günstigen Preis und guter Qualität, die C_TS422_2023 Prüfung zu bestehen und das Zertifikat zu bekommen.

SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing C_TS422_2023 Prüfungsfragen mit Lösungen (Q41-Q46):

41. Frage

During production order creation, several valid production versions are found. How does the system choose the production version?

- A. Validity period or sales order
- B. Lot size or material cost
- C. Planned order or material number
- D. Alphanumeric or quota arrangement

Antwort: A

Begründung:

The system chooses the production version based on the validity period and the sales order. The validity period determines whether the production version is valid for the planned start date of the production order. The sales order determines whether the production version is assigned to a specific sales order item or not. If there are multiple production versions that meet these criteria, the system chooses the one with the lowest alphanumeric value. Reference: [SAP S/4HANA Production Planning and Manufacturing Certification Guide], page 113; [SAP Help Portal: Production Version]

42. Frage

What is the work center hierarchy in capacity planning?

- A. A group of alternative work centers for production, structured in hierarchy levels by priorities
- B. A group of work centers in a production line being used in sequence for production
- C. A group of alternative work centers providing a cumulative available capacity for production
- D. A group of work center in a parallel sequence that is used to split production quantities and work on them in parallel

Antwort: C

Begründung:

A work center hierarchy is a business object in PP/DS that defines the structure and sequence of resources that are used for a production process. You use this object to represent the logical and physical dependencies of the resources and to control the scheduling and sequencing of the operations or orders. A work center hierarchy allows you to model the production flow and

capacity more realistically and ensure the technical feasibility of the production plan¹. A work center hierarchy can also be used to cumulate the available capacity and capacity requirements of the resources in capacity planning. You can cumulate the available capacities from subordinate work centers to a superior work center level in order to determine the total available capacity for the superior work center. This way, you can use a work center hierarchy as a group of alternative work centers that provide a cumulative available capacity for production²³. Reference:

Work center hierarchy | SAP Help Portal

Work Center Hierarchy - SAP Help Portal

Highlights for Manufacturing in SAP S/4HANA 2021 - Part 2: Production Planning, Engineering, Operations | SAP Blogs

43. Frage

What will happen in the MRP run if you have created a new MRP-relevant material that supports both in-house production and external procurement?

- A. The MRP run plans the material only if a quotation has been maintained.
- B. The MRP run assumes in-house production.
- C. The MRP run assumes external procurement.
- **D. The MRP run does NOT consider the material; it has to be planned interactively**

Antwort: D

Begründung:

If you have created a new MRP-relevant material that supports both in-house production and external procurement, you need to specify the procurement type for the material in the material master record. The procurement type determines how the material is procured, either in-house, externally, or both. If you do not specify the procurement type, the MRP run does not consider the material, and it has to be planned interactively using the MRP Live app or the MD04 transaction. In interactive planning, you can manually assign a procurement type to the material and create the corresponding order proposals, such as planned orders or purchase requisitions. Alternatively, you can maintain a production version for the material, which defines the procurement type and the BOM and routing to be used for in-house production or external procurement. The production version can be assigned to the material in the material master record or in the MRP Live app or the MD04 transaction. The production version allows the MRP run to plan the material automatically based on the specified procurement type¹²³. Reference: Procurement Type | SAP Help Portal, Production Version | SAP Help Portal, Material Requirements Planning with SAP S/4HANA, page 79-80.

44. Frage

For a production version to be valid and consistent, what requirements must be fulfilled? Note: There are 3 correct answers to this question.

- A. The assigned routing must NOT have alternative sequences
- B. The assigned routing must be a rate routing.
- **C. The deletion flag must NOT be set for the bill of material (BOM) or the routing**
- **D. The lot size range must be within the lot size range of the assigned routing.**
- **E. The assigned routing and bill of material (BOM) must be valid in the entire validity period.**

Antwort: C,D,E

Begründung:

A production version is a combination of a BOM and a routing that defines how a material is produced. For a production version to be valid and consistent, the following requirements must be fulfilled:

The deletion flag must NOT be set for the BOM or the routing. The deletion flag indicates that the BOM or the routing is no longer used and should be archived. If the deletion flag is set, the production version cannot be used for production planning or execution. The lot size range must be within the lot size range of the assigned routing. The lot size range specifies the minimum and maximum order quantity for which the production version is valid. The lot size range of the production version must match or be smaller than the lot size range of the routing, otherwise the system will not find a suitable routing for the production order.

The assigned routing and BOM must be valid in the entire validity period. The validity period defines the time frame for which the production version is valid. The validity period of the production version must be within or equal to the validity periods of the routing and the BOM, otherwise the system will not find a consistent BOM and routing combination for the production order. Reference: [SAP S/4HANA Production Planning and Manufacturing Certification Guide], page 113; [SAP Help Portal: Production Version].

45. Frage

What happens when you set up detailed scheduling with the finite scheduling mode Insert Operation? Note:
There are 2 correct answers to this question.

- A. Scheduling of an operation takes place as close as possible to the desired date.
- B. Sequencing on multi-activity resources is automatically updated.
- C. Neighboring operations can be moved in both directions in order to create a slot.
- D. Changes are automatically implemented in the complete collective order.

Antwort: A,C

Begründung:

In SAP S/4HANA PP/DS, the Insert Operations scheduling mode (configured in the strategy profile, e.g., /SAPAPO/CDPSC11) is a finite scheduling option that inserts a new operation into an existing schedule while respecting capacity constraints. Effects include:

* Scheduling of an operation takes place as close as possible to the desired date(A): The system schedules the operation (e.g., in /SAPAPO/PPDS_DISP) at the earliest feasible time slot near the desired date (specified in the order or planning parameters), considering finite capacity and resource availability.

* Neighboring operations can be moved in both directions in order to create a slot(C): To accommodate the new operation, the system shifts existing operations forward or backward (within tolerances defined in the strategy profile), ensuring a feasible slot without overloading the resource.

Sequencing on multi-activity resources(B) isn't automatically updated-this requires a separate heuristic (e.g., /SAPAPO/HEUR_SEQUENCE). Changes in the complete collective order(D) don't occur automatically- collective orders require explicit rescheduling of linked orders, not an inherent feature of Insert Operation.

This is per SAP's PP/DS scheduling documentation.

46. Frage

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