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ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q58-Q63):

NEW QUESTION # 58

The leader in the quality movement who recommended that organizations "eliminate numerical quotas for the work force and

numerical goals for management." :

- A. Taguchi
- B. Juran
- C. none of the above
- D. Feigenbaum
- E. Ishikawa
- F. Crosby

Answer: C

NEW QUESTION # 59

The most appropriate type of FMEA for a product before going into manufacturing is a _____ FMEA.

- A. Test Process
- B. Design
- C. Consumer
- D. Survey

Answer: B

NEW QUESTION # 60

Nominal Group Technique is used to:

- A. help a group reach consensus
- B. generate a group on new ideas
- C. provide a name for the group
- D. provide a consistent stable group leadership

Answer: A

NEW QUESTION # 61

Two catalysts are being analyzed to compare their effect on the yield of a chemical process. Catalyst 1 is currently being used, and catalyst 2 is being considered as it is a less expensive alternative, provided the yield is the same. An experiment is run with 10 observations for each catalyst and $t = -1.06$. Assuming equal variances and $\alpha = 0.05$, which of the following conclusions can be made?

- A. $t_{0.05,18} = -1.734 < -1.06 < 1.734$, and yields are not different
- B. $t_{0.05,18} = -1.734 < -1.06 < 1.734$, and yields are different
- C. $t_{0.025,18} = -2.101 < -1.06 < 2.101$, and yields are different
- D. $t_{0.025,18} = -2.101 < -1.06 < 2.101$, and yields are not different

Answer: D

Explanation:

This is a two-sample t-test situation comparing the mean yields of two catalysts, with 10 observations in each sample and equal variances assumed. The degrees of freedom are $n_1 + n_2 - 2 = 18$. Because the question asks whether the yields are the same and uses $\alpha = 0.05$, the appropriate test is a two-tailed t-test with critical values at $\pm t_{0.025,18}$, which is approximately ± 2.101 . The observed test statistic is $t = -1.06$. Since -1.06 lies between -2.101 and $+2.101$, the result falls inside the nonrejection region. Therefore, the null hypothesis of equal means is not rejected. In Six Sigma Analyze Phase work, this means the available data do not provide sufficient evidence that the two catalyst yields are different. That does not prove the yields are exactly identical in a practical sense, but it does mean there is no statistically significant difference detected at the 0.05 level. Since catalyst 2 is less expensive and yield appears statistically equivalent based on this test, it may be considered a viable alternative pending any additional operational considerations. Therefore, the correct answer is B.

NEW QUESTION # 62

When the Inputs, X's, for your process are Normally Distributed about the Mean, the Outputs, Y's, will always be Normally Distributed.

- A. True
- B. False

Answer: B

NEW QUESTION # 63

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