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What is the duration of the API-571 Exam

- Format: Multiple choices, multiple answers
- Length of Examination: 3.25 hours
- Number of Questions: 70

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API API-571 Exam Syllabus Topics:

Topic	Details
Topic 1	• Affecting Fixed Equipment
Topic 2	• Refining Management
Topic 3	• Damage Mechanisms

API Corrosion and Materials Professional Sample Questions (Q23-Q28):

NEW QUESTION # 23

Corrosion protection in the boiler is accomplished by laying down and continuously maintaining a layer of _____.

- A. Carbon monoxide
- **B. Magnetite**
- C. Carbonate
- D. Manganese

Answer: B

NEW QUESTION # 24

Non-stressed relieved _____ is susceptible to stress corrosion cracking when in contact with moist HF vapors in the presence of oxygen.

- A. 400 Series SS
- **B. Alloy 400**
- C. Carbon steel
- D. 300 Series SS

Answer: B

NEW QUESTION # 25

Mechanical fatigue can cause cracks that initiate from the surface and often form a:

- A. Shell Oil shell appearance.
- B. Snail shell appearance.
- C. Taco shell appearance.
- **D. Clam shell appearance.**
- E. Turtle shell appearance.

Answer: D

NEW QUESTION # 26

Naphthenic acid corrosion (NAC) is most severe in what phase of flow?

- A. Hydrocarbon phase
- B. Water phase
- C. Two phase
- D. Vapor phase

Answer: C

Explanation:

API RP 571 on Naphthenic Acid Corrosion (NAC) details:

"NAC is most aggressive in two-phase flow where the shear stress is high, such as in elbows, reducers, and at orifices."

"High velocity and turbulence in two-phase flow strip protective layers and accelerate corrosion." Therefore, option A is the correct and most critical phase.

NEW QUESTION # 27

A condition where steel loses strength due to the removal of carbon and carbides leaving only an iron matrix is called decarburization. This occurs during high temperatures, during PWHT and from exposure to fires. Which of the following materials is not affected by this?

- A. None of the above
- B. Low alloy steel
- C. Carbon steel
- D. Duplex SS

Answer: D

NEW QUESTION # 28

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