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ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q390-Q395):

NEW QUESTION # 390

A team wants a technique for obtaining a large number of possible reasons for excess variation in a dimension. They should use:

- A. relationship matrix
- **B. cause and effect diagrams**
- C. Pareto chart
- D. flow charts and process maps
- E. written and diagrammed work instructions

Answer: B

NEW QUESTION # 391

Following the completion of a LSS project the Belt not only creates a Control Plan he also develops a _____ so those involved in the process know what to do when the critical metrics move out of spec.

- **A. Response Plan**
- B. Call List
- C. Defect Analysis Plan
- D. Chain-of-Command

Answer: A

NEW QUESTION # 392

It would be more likely than not for a Belt conducting a Regression Analysis to find that the _____.

- A. Coefficient of Determination is less than r^2
- B. Correlation Coefficient equals r^2
- C. Correlation Coefficient equals r divided by 2
- **D. r^2 value is smaller than the absolute value of r**

Answer: D

NEW QUESTION # 393

A Belt working in a supply chain environment has to make a decision to change suppliers of critical raw materials for a new product upgrade. The purchasing manager is depending on the Belt's effort requiring that the average cost of an internal critical raw material component be less than or equal to \$4,200 in order to stay within budget. Using a sample of 35 first article components, a Mean of the new product upgrade price of \$4,060, and a Standard Deviation of \$98 was estimated. Select the answer that best states the Practical Problem.

- A. If the average cost per component is greater than \$4,200, then the purchase manager will introduce the new product upgrade with new components.
- **B. Only if the average cost per product upgrade is \$4,060, will the purchase manager introduce new product upgrades with new components.**
- C. If the average cost per new product upgrade is less than \$180, then the purchase manager will introduce the new product upgrade with new components.
- D. If the average cost per component is \$4,200 or less, then the purchase manager will introduce the new product upgrade with new components.

Answer: B

NEW QUESTION # 394

A statistical test or Hypothesis Test is performed to reject or fail to reject a stated hypothesis and it converts the Practical Problem into a Statistical Problem.

- A. False

- B. True

Answer: B

NEW QUESTION # 395

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