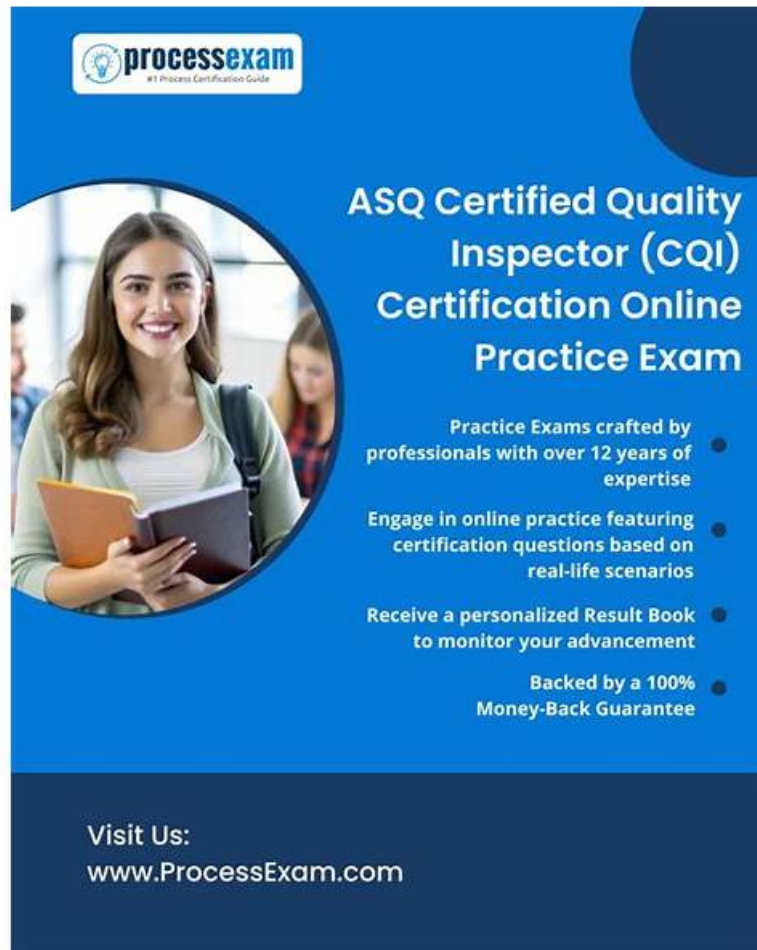


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ASQ Certified Quality Inspector Sample Questions (Q262-Q267):

NEW QUESTION # 262

When testing hardness on a large article, in this case, a half-kilometer long railroad rail, what is/are the best choice(s) of considerations that must be addressed by the inspector?

Response:

- A. Large parts that are not easily supported on an anvil should be clamped into place or properly supported.
- B. Using a Vickers microhardness method that measures the area of the indentation.
- C. Identifying a small section of the part where a 'light load' Rockwell method could be used.
- D. Having a NIST hardness standard test block available for every tenth indentation along the length of the part.

Answer: A

NEW QUESTION # 263

When surface plate is used with a v-block, dimensional measurements should be:

Response:

- A. Taken from the plate up
- B. Taken from the v-block up
- C. Based on whether the plates are made with cast iron or granite plates
- D. Both Based on whether the plates are made with cast iron or granite plates and Taken from the v-block up

Answer: A

NEW QUESTION # 264

What is the maximum allowable tolerance for the thickness (0.700 direction) of element Q?

Response:

- A. 0.004
- B. +/- 0.003
- C. 0.010
- D. 0.005

Answer: C

NEW QUESTION # 265

Which of the following scales applies to the chi-square test?

Response:

- A. Ordinal
- B. Nominal
- C. Interval
- D. Ratio

Answer: B

NEW QUESTION # 266

If you calculate a Cpk of 0.80 for a particular process, you should:

Response:

- A. repeat the study since this is not a possible result.
- B. report to management that the process is capable.
- C. report to management that the process is incapable and must be improved.
- D. train the operators to adjust the controls on the equipment in order to keep the results more consistent.

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