

C-TS422-2023 Free Sample - C-TS422-2023 Reliable Practice Questions

C_TS422_2023

Question 1

What are the possible results of a production planning run in Advanced Planning (PP/DS)? Note: There are 2 correct answers to this question

- A. Production order
- B. Planned order
- C. Scheduling agreement schedule line
- D. Purchase order

Answer: B C

Question 2

How can you characterize dependent requirements in material requirements planning? Note: There are 2 correct answers to this question

- A. They are created on assembly level during the planning run.
- B. They are created with exact times in Advanced Planning
- C. They are created when an independent requirement is created for the finished product.
- D. They are only created for multilevel bill of material (BOM) structures.

Answer: A B

Question 3

What are the options if the Dispatched operation status is set for a production order operation? Note: There are 2 correct answers to this question

- A. You can reschedule the operation using infinite scheduling in a planning table.
- B. You can reschedule the operation using lead time scheduling
- C. You can reschedule the operation using finite scheduling in a planning table.
- D. You can reschedule the operation in the Manage Work Center Capacity app.

Answer: C D

Question 4

You want to reduce planning efforts for B and C materials. Which planning procedure do you recommend?

- A. Consumption-Based Planning
- B. Subassembly Planning
- C. Advanced Planning

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SAP C-TS422-2023 Exam Syllabus Topics:

Topic	Details
Topic 1	Managing Clean Core: This section covers the application of clean core principles to enhance business process agility, reduce adaptation efforts, and drive innovation in ERP systems.
Topic 2	- Demand Management in SAP S 4HANA: This section covers a comparison of production methods in various manufacturing environments.

Topic 3	• Introduction to SAP S • 4HANA Production Planning: This section covers an overview of production planning components, functions, and planning approaches. Exploration of emerging trends.
Topic 4	• Capacity Planning in SAP S • 4HANA: This section covers a discussion of SAP S • 4HANA best practices, SAP HANA database concept, SAP Fiori user experience, and embedded analytics capabilities.
Topic 5	• Lean Manufacturing in SAP S • 4HANA: This section covers repetitive manufacturing master data, line load planning, and Kanban systems.
Topic 6	• Production Orders in SAP S • 4HANA: This section covers BOM item categorization, order status management, availability checks, routing selection, order type setup, and material handling processes.

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SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q60-Q65):

NEW QUESTION # 60

You want to use capacity availability checks for production orders.
Which settings have to be made for this?

Note: There are 2 correct answers to this question.

- A. An overall profile must be assigned in the checking control.
- B. A checking rule must be assigned to the work centers.
- C. The scope of check must be defined in Customizing.
- D. The Relevant for Finite Scheduling indicator must be set.

Answer: A,D

NEW QUESTION # 61

Which chart types does the tabular planning table for capacity planning provide in SAP S/4HANA Cloud Private Edition? Note: There are 2 correct answers to this question.

- A. Capacity requirements chart
- B. Work center capacities chart
- C. Order (pool) chart
- D. Orders (dispatched) chart

Answer: A,B

Explanation:

In SAP S/4HANA Cloud Private Edition, the tabular planning table for capacity planning (transaction CM22) offers chart-based views to analyze capacity:

- * Capacity requirements chart(B): This chart (accessible in CM22, graphical view) displays the capacity requirements (e.g., in hours) for operations across work centers over time, showing demand against available capacity to identify overloads or gaps.
- * Work center capacities chart(D): This chart shows the available capacity of work centers (defined in CR02, Capacity tab) over a time period, allowing planners to compare it with requirements and adjust dispatching (e.g., visible in the capacity overview tab).

Order (pool) chart(A) represents undispatched orders in the pool (e.g., in CM21), not a specific tabular chart type in CM22, which focuses on dispatched operations. Orders (dispatched) chart(C) isn't a distinct chart- dispatched orders are part of the requirements chart. This is per SAP's capacity planning table documentation.

NEW QUESTION # 62

How can you set up the supply source for the Kanban process in SAP S/4HANA?

Note: There are 3 correct answers to this question.

- A. Use purchasing costs for automated source prioritization.
- **B. Use stock transfer reservations for stock transfer.**
- **C. Use purchase orders for external procurement.**
- **D. Use run schedule quantities for in-house production.**
- E. Use quotations for internal and external procurement

Answer: B,C,D

Explanation:

You can set up the supply source for the Kanban process in SAP S/4HANA by using different replenishment strategies, depending on whether the material is procured internally or externally. For internal procurement, you can use run schedule quantities, which are calculated based on the Kanban quantity and the number of Kanbans. For external procurement, you can use purchase orders, which are created automatically when a Kanban status changes to EMPTY. For stock transfer, you can use stock transfer reservations, which are also created automatically when a Kanban status changes to EMPTY and trigger a goods movement from the supplying plant to the receiving plant. Reference: Replenishment Strategies, Stock Transfer with Kanban, External Procurement with Kanban

NEW QUESTION # 63

What time element of midpoint scheduled operations can be reduced by reduction strategy settings while dispatching? Note: There are 2 correct answers to this question.

- **A. Queue time**
- **B. Move time**
- C. Setup time
- D. Teardown time

Answer: A,B

Explanation:

In SAP S/4HANA, midpoint scheduling (used in capacity planning, e.g., CM21, or PP/DS) schedules operations around a fixed midpoint (e.g., a critical operation), adjusting other operations forward or backward.

The reduction strategy (configured in Customizing, transaction OPU3, or work center CR02, Scheduling tab) reduces certain interoperation times to compress the schedule when dispatching:

- * Queue time(A): Defined in the routing (CA01, Interoperation Times tab, field: Queue Time), this is the buffer time before an operation starts. The reduction strategy (e.g., Level 1 to 6 in OPU3) can reduce queue time progressively (e.g., by percentage or to a minimum), allowing tighter scheduling.

- * Move time(C): Also in the routing (Interoperation Times tab, field: Move Time), this is the transport time between work centers. The reduction strategy can shorten move time to fit operations within capacity constraints, optimizing the overall schedule.

Teardown time(B) (routing, Standard Values, e.g., Teardown Time) is part of the operation's base duration, not an interoperation time, so it's not reduced by the strategy-it's fixed unless manually adjusted. Setup time (D) (Standard Values) is similarly operation-specific and not typically reduced by interoperation-focused strategies. This is per SAP's scheduling and reduction logic.

NEW QUESTION # 64

Answer: B,C

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