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API Refractory Personnel Sample Questions (Q69-Q74):

NEW QUESTION # 69

Hydration is the process that causes refractory concrete to:

- A. become formable.
- B. dry out.
- C. resist heat.
- **D. develop green strength.**

Answer: D

Explanation:

Hydration refers to the chemical reaction between water and cement components in refractory concretes (hydraulic bonded castables), resulting in the formation of calcium-aluminate hydrates, which are responsible for initial strength-known as green strength. This strength enables the lining to be demolded and eventually dried without mechanical failure.

Hydration is not related to final heat resistance or dryout; those come later during the firing or heat-up stages. It is distinct from setting in air-setting refractories or sintering in ceramic-bonded types.

Reference:

API TR 978 - Section on Hydraulic Bonded Castables and Cement Chemistry: "Hydration develops green strength necessary for handling and pre-dryout stages."

NEW QUESTION # 70

Arrange for testing at either an independent laboratory or the manufacturer's plant is

- A. Inspector responsibility
- B. Owner responsibility
- C. Contractor responsibility
- D. Manufacturer responsibility

Answer: C

NEW QUESTION # 71

Sections of the lining below minimum thickness shall be:

- A. cut out entirely and replaced.
- B. roughed and gunned to full thickness.
- C. discussed with engineer.
- D. increased in thickness with a skim coat.

Answer: A

Explanation:

Per API 936, linings that fall below the minimum thickness must be removed and replaced to maintain structural integrity:

"Areas below the minimum thickness shall be cut out and replaced."

- API Std 936, Section 8.2.1, Thickness Acceptance Criteria

Applying a skim coat (option B) is not an acceptable corrective action for substandard thickness.

NEW QUESTION # 72

When installing refractory castables in hot weather conditions, which of the following is acceptable? (This may have more than one correct answer; please select all that apply.)

- A. Shading of equipment and mix area
- B. Decreasing mixing time
- C. Spraying water on equipment
- D. Air conditioning of ambient air

Answer: A,C,D

Explanation:

API TR 980 provides guidance for hot weather installation, recommending:

"Preventive measures include shading material and equipment, cooling of mix water and forms, and in some cases, air conditioning of ambient air. Spraying water on equipment may be used to reduce radiant heat."

- API TR 980, Section 4.5.2

However, decreasing mixing time is not advised; it can result in insufficient material wet-out or inconsistent dispersion. Therefore:

A (air conditioning): Acceptable

B (decreasing mixing time): Not acceptable

C (shading): Acceptable

D (spraying water): Acceptable

NEW QUESTION # 73

For fire clay and some high alumina materials, the most commonly used index of refractoriness is known as:

- A. Refractoriness
- **B. Pyrometric cone equivalent**
- C. Refractoriness under load
- D. None of the above

Answer: B

NEW QUESTION # 74

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