

# 2026 Realistic Test CSSBB Answers - Six Sigma Black Belt Certification - CSSBB Test Simulator Online



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## ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q224-Q229):

### NEW QUESTION # 224

A set of data from a process has 8 readings per sample and 50 samples. The mean of the 50 sample means is 12.62. The mean of the 50 ranges is 0.18. Find control limits for the R chart.

- A. 0.10 and 0.25

- B. none and 0.33
- C. 0.02 and 0.33
- D. none of the above

**Answer: C**

#### NEW QUESTION # 225

Using the data provided in the chart, what is the total annual cost?

- A. 7,200
- B. 5,200
- C. 6,200
- D. 8,200

**Answer: C**

Explanation:

The correct answer is B, 6,200, based on summing the cost elements shown in the provided chart. This type of question tests a Black Belt's ability to interpret tabulated business data and convert it into a meaningful management measure. In organizational process management, annual cost totals are often used to support project selection, cost-of-poor-quality analysis, budgeting, and prioritization of improvement efforts. A Six Sigma practitioner must be comfortable extracting the relevant figures from a table or chart and calculating a total that management can use for decision-making. The key is to include all appropriate categories exactly once and avoid double counting or omitting any listed cost element. Once the figures in the chart are added correctly, the total annual cost comes to 6,200. This kind of financial interpretation is important because many Six Sigma projects are selected and justified based on measurable economic impact. Therefore, the correct answer is B, 6,200, because that is the total obtained from the values presented in the chart.

#### NEW QUESTION # 226

A \_\_\_\_\_ problem in the Measurement System suggests that there is a lack of consistency in the measurement over time.

- A. Bias
- B. Magnitude
- C. Stability
- D. Linearity

**Answer: C**

#### NEW QUESTION # 227

If a Belt needed to model the data for the number of weaves in section of carpet fabric she would use the \_\_\_\_\_ Distribution approach.

- A. Poisson
- B. Weibull
- C. Extended
- D. Exponential

**Answer: A**

#### NEW QUESTION # 228

The Mann-Whitney test is a powerful test and is unique to situations from which of the choices listed?

(Note: There are 2 correct answers).

- A. Testing the identity of two populations
- B. More widely applicable than the traditional "t-test"
- C. Focuses on equality of the Median of the two populations
- D. Less powerful than the traditional "t-test"

**Answer: B,C**

## NEW QUESTION # 229

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