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## API 580 Questions and Answers 2024-2025 with complete solution

The work product of the RBI assessment and management approach are plans that address ways to manage risks. This is called:

- A. An Equipment Plan
- B. A Sensitivity Analysis
- C. A Risk Management Plan
- D. A total Risk Assessment Ans- A

RBI is a substitute for:

- A. Process Hazards Analysis (PHA)
- B. Hazards and operability Study (HAZOP)
- C. Mechanical Integrity (MI) Programs
- D. None of the Above Ans- D

Which of the following is not true concerning implementation of RBI implementation plans to manage risks on an equipment level?

- A. RBI will identify equipment that does not require inspection of some other form of mitigation because of the acceptable level of risk associated with the equipment's current operation
- B. Required inspection activities will reduce the consequence of failure
- C. It will provide an acceptance/understanding of the current risk level
- D. It will result in an overall reduction in risk for the facilities and/or equipment Ans- B

RBI could be expanded to include failures other than loss of containment. Examples of other failures and failure modes are:

- A. Pressure relief devices (plugging, fouling, nonactivation)
- B. Instrument and control systems
- C. Structural Systems
- D. Machinery Components Ans- A

Absolute Risk is:

- A. Risk resulting from forces of nature, acts of God, or sabotage
- B. The manner of failure
- C. Permanent Risk
- D. An ideal and accurate description and quantification of risk Ans- D

In RBI terms, this is known as "the source of harm":

- A. Hazard
- B. Source
- C. Hazardous Chemical
- D. Toxic Chemical Ans- A

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## API Risk Based Inspection API-580 Exam

API Risk Based Inspection API-580 Exam is related to Risk Based Inspection Certifications. This exam validates the knowledge and skills of engineers, specialized inspectors other professionals across the entire petrochemical industry. Highly Specialized Inspectors and Engineers usually hold or pursue this certification and you can expect the same job role after completion of this certification.

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### API API-580 Exam Syllabus Topics:

Topic	Details
Topic 1	<ul style="list-style-type: none"><li>• Inspection Program: Aspiring API petrochemical inspectors and engineers cover different aspects of Inspection Program. The topic focuses on the development and implementation of the Inspection Program.</li></ul>
Topic 2	<ul style="list-style-type: none"><li>• Risk-Based Inspection (RBI) Program Development: The API Risk Based Inspection exam evaluates the skills of Petrochemical inspectors and engineers about basic minimum elements to develop, implement, and maintain a RBI program.</li></ul>
Topic 3	<ul style="list-style-type: none"><li>• Guidance for Stakeholders: In this topic, the API-580 Exam focuses on guidance for important stakeholders. These stakeholders are owner-users, designers of pressure-containing equipment, and operators.</li></ul>

## API Risk Based Inspection Professional Sample Questions (Q63-Q68):

### NEW QUESTION # 63

Which of the following would be the minimum expectations of contractors hired to implement an RBI program?

- A. Documented training in damage mechanisms
- B. Certification of corrosion/materials specialist to API RP 571
- C. Certification in accordance with API RP 580
- D. **Documented training and suitably qualified personnel**

**Answer: D**

Explanation:

API 580 Section 15.3.1 and 15.3.2 confirm:

"Contractors... should have a program of training and be able to document that their personnel are suitably qualified." While API 580 certification is beneficial, it is not required. Therefore, "Documented training and suitably qualified personnel" is the minimum expectation.

Reference: API 580, 2nd Edition (2016), Section 15.3.1-15.3.2

### NEW QUESTION # 64

Thing or activity with a potential for con- sequence

- A. Toxic
- B. Hazard

- C. Source

**Answer: C**

#### **NEW QUESTION # 65**

..... curves are referred for the deterioration mechanism for carbon and low alloy steel materials.

- A. Schmidt curves for sulfide corrosion
- B. Nelson curves
- C. PH concentration curves

**Answer: B**

#### **NEW QUESTION # 66**

The type of failure mode that likely to occur due to pitting

- A. Cracks
- B. Small holes to ruptures
- C. Small hole sized leaks
- D. Catastrophic rupture

**Answer: C**

#### **NEW QUESTION # 67**

The primary product of a rbi effort should be

- A. Residual risk assessment plan for each equipment item evaluated
- B. Mitigation plan for each equipment item evaluated
- C. An inspection plan for each equipment item evaluated

**Answer: C**

#### **NEW QUESTION # 68**

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