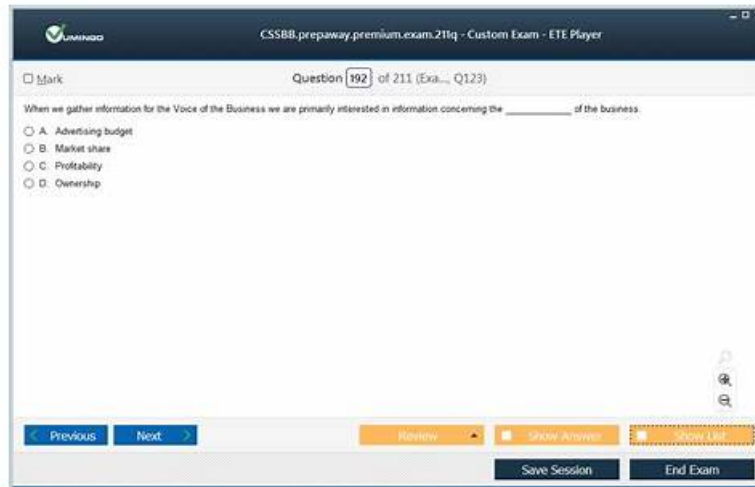


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ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q152-Q157):

NEW QUESTION # 152

The following is an incomplete ANOVA table.

Source	df	SS	MS	F
Treatment	4	333		
Error	20	310		
Total	24	643		

What is the value of the F statistic used to test for differences in treatment?

- A. 2.07
- B. 5.37
- C. 3.11
- D. 1.07

Answer: C

Explanation:

In a one-way ANOVA, the F statistic is calculated by dividing the mean square for treatment by the mean square for error. From the table, the treatment sum of squares is 333 with 4 degrees of freedom, and the error sum of squares is 310 with 20 degrees of freedom.

First calculate the treatment mean square:

$$\text{MS treatment} = 333 / 4 = 83.25$$

Then calculate the error mean square:

$$\text{MS error} = 310 / 20 = 15.5$$

Now compute the F statistic:

$$F = 83.25 / 15.5 = 5.37$$

That value corresponds to choice D.

ANOVA is an Analyze Phase tool used by Black Belts to test whether there are statistically significant differences among treatment means. The F ratio compares variation between groups to variation within groups. A larger F value suggests that treatment effects may be real rather than due to random error. In this case, the calculations from the given sums of squares and degrees of freedom clearly produce 5.37. Therefore, the correct answer is D, 5.37.

NEW QUESTION # 153

Cost of Poor Quality (COPQ) can be classified as Visible Costs and Hidden Costs. Which of these items is a Visible Cost?

- A. Lost Customer Loyalty
- B. Late Delivery
- C. Time Value of Money
- D. Returns

Answer: D

NEW QUESTION # 154

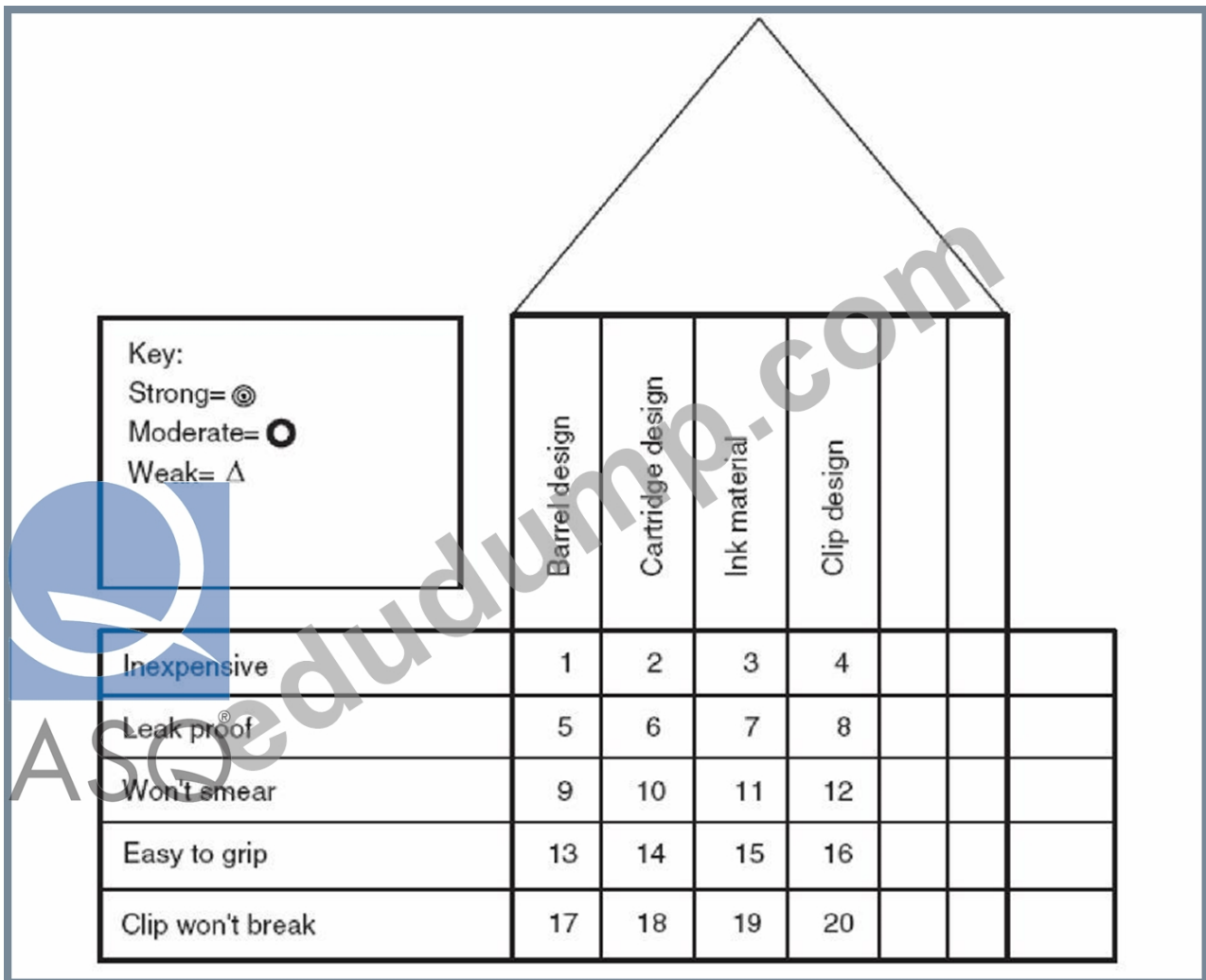
When a Belt Poka-Yoke's a defect out of the process entirely then she should track the activity with a robust SPC system on the characteristic of interest in the defect as an early warning system.

- A. False
- B. True

Answer: A

NEW QUESTION # 155

This QFD matrix was used in the design process for a ball point pen. What symbol is appropriate for the square labeled 16?



- A.
- B.
- C. none of the above
- D.

Answer: A

NEW QUESTION # 156

Sally and Sara sell flower pots at their garage sale. Sally motivates Sara mentioning that they will sell a minimum of 15 pots per day if the outside temperature exceeds 60°

F. From a sample, whose population is assumed to follow a Normal Distribution, taken for 30 days at 60 degrees or more an average of 13.6 pots per day were sold with a Standard Deviation of 0.7 pots. For the sales accomplished above, what test would validate if they met their requirements?

- A. Test for Equal Variance
- B. F Test
- C. One-Sample t-Test
- D. Chi Square Test

Answer: C

NEW QUESTION # 157

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