

Practice API-510 Tests | Reliable API-510 Test Questions



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API API-510 Exam Syllabus Topics:

Section	Weight	Objectives
Topic 1: Damage Mechanisms and Corrosion Assessment	22%	- Internal, external, and localized corrosion - High-temperature damage and material degradation - Cracking mechanisms (environmental, fatigue, creep) - Damage assessment and prioritization - Corrosion under insulation (CUI) and environmental degradation
Topic 2: Fitness-for-Service, RBI, and Pressure Testing	12%	- Risk-based inspection (RBI) principles and application - Hydrostatic, pneumatic, and leak testing rules - Acceptance criteria and post-test evaluation - API 579/ASME FFS-1 screening and assessment
Topic 3: Repairs, Alterations, Rerating, and Mechanical Integrity	16%	- Rerating, reclassification, and nameplate updates - Repair vs alteration definitions and procedures - Documentation and post-work verification - Authorization and responsibility for work - Pressure relieving devices and overpressure protection
Topic 4: Design, Materials, and Fabrication Rules	22%	- Material selection, properties, and toughness requirements - ASME Section VIII, V, IX application - Flanges, bolting, gaskets, and special components - Welding, qualification, and PWHT requirements - MAWP, thickness, and joint efficiency calculations - Positive material identification (PMI) and traceability
Topic 5: Inspection Scope, Planning, and Data Evaluation	28%	- Inspection interval determination and extension rules - Inspection methods and technique selection - Records review and baseline data collection - TML/CML selection and measurement planning - Code scope, jurisdiction, and regulatory requirements - Remaining life and corrosion rate calculations

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API Pressure Vessel Inspector Sample Questions (Q88-Q93):

NEW QUESTION # 88

Unless there is indicative information on the brittle characteristics of the vessel material, the test temperature of the metal during a pressure test need not exceed what temperature?

- A. 200°F
- B. 130°F
- C. 60°F
- D. 120°F

Answer: D

NEW QUESTION # 89

What is the minimum temperature of the metal during a pressure test of a 2.125" thick vessel?

- A. Minimum temperature shall be ambient temperature but not less than 55°F
- B. Minimum temperature shall be at least 30°F above the minimum design metal temperature
- C. Minimum temperature shall be at least 20°F above the minimum design metal temperature
- D. Minimum temperature shall be 60°F

Answer: B

NEW QUESTION # 90

Aboveground vessels shall be inspected, preferably while in operation, at least every _____ years or at the same interval as the required internal/on-stream inspection

- A. 5 years
- B. 20 years
- C. 15 years
- D. 10 years

Answer: C

NEW QUESTION # 91

Which of the following does API-510 specifically require to be assessed during an external inspection?

- A. Nearby electrical installations
- B. External paint condition
- C. Insulation condition
- D. Foundation condition

Answer: D

NEW QUESTION # 92

API-510 states that the minimum temperature for a pressure test should be how many degrees Fahrenheit above the minimum design metal temperature (MDMT)?

- A. 30°F
- B. 10°F
- C. 50°F
- D. 70°F

Answer: A

NEW QUESTION # 93

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