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ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q221-Q226):

NEW QUESTION # 221

The Hardware Store ordered ten lawn mower from the manufacturer and just before shipping the manufacturer found one to have a motor that wouldn't start. For the manufacturer this would be categorized as what type of cost?

- A. External Failure Costs
- B. Prevention Costs
- C. Appraisal Costs
- D. Internal Failure Costs

Answer: D

NEW QUESTION # 222

Find the value of (3) in the ANOVA table. Assume:

$\alpha = 0.10$						
ANOVA Table						
Source	SS	df	MS	F ratio	F crit	P-value
x	1.48	1	(1)	(2)	(3)	(4)
Y	18.6	1	(5)	(6)	(7)	(8)
xxY	12.2	1	(9)	(10)	(11)	(12)
Error	2.1	4	(13)			

- A. 0.005<P<0.01
- B. 23.2
- C. 18.6
- D. 0.01<P<0.05
- E. 12.2
- F. 0.10<P<1
- G. 3.2
- H. 1.48
- I. 0<P<0.005
- J. 2.82
- K. 0.05<P<0.10
- L. 0.525
- M. 35.4
- N. 4.54
- O. 16.4

Answer: N

NEW QUESTION # 223

Approximately what percent of the data values are smaller than the mean?

- A. it varies from 0% and 99+% inclusive
- B. 50%

- C. 75%
- D. 25%

Answer: A

NEW QUESTION # 224

Use the reliability formula from the previous problem to find the reliability at MTBF.

- A. 0.78
- B. none of the above
- C. 0.26
- D. 0.37
- E. 0.94

Answer: D

NEW QUESTION # 225

A team has been asked to reduce the cycle time for a process.

The team decides to collect baseline data. It will do this by:

- A. obtaining accurate cycle times for the process as it currently runs
- B. seeking ideas for improvement from all stakeholders
- C. researching cycle times for similar processes within the organization
- D. benchmarking similar processes outside the organization

Answer: A

NEW QUESTION # 226

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