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API Refractory Personnel Sample Questions (Q16-Q21):

NEW QUESTION # 16

Refractories containing a substantial amount of silica which is reactive with basic refractories, basic slags, or basic fluxes at high temperatures are known as

- A. None of the above
- B. Natural refractories
- C. Basic refractories
- D. Acid refractories

Answer: D

NEW QUESTION # 17

When performing the ASTM C704 and ASTM C133 refractory tests, the specimen should be fired to what temperature?

- A. 815°F (435°C)
- B. 2730°F (1500°C)
- C. 1500°F (815°C)

- D. 1000°F (540°C)

Answer: C

Explanation:

As per the testing procedures outlined in API 936:

"All specimens used in ASTM C704 and ASTM C133 tests shall be dried and fired to 1500°F (815°C) prior to testing."

- API Std 936, Section 6.3.1

Firing to 1500°F ensures proper evaluation of the refractory's behavior under service conditions.

NEW QUESTION # 18

The standard size of a fabricated test panel for pneumatic gunning qualification is

- A. (600 mm x 600 mm) 24 " x 24"
- B. (500 mm x 500 mm)
- C. None of the above
- D. (700 mm x 700 mm)

Answer: A

NEW QUESTION # 19

During gunning, inclusion of rebound is minimized by which of the following techniques?

- A. Start at the lowest level and build up gradually to full thickness in an area not more than 10 ft² (1 m²)
- B. Begin gunning at the lowest level and work around to full thickness in a spiral pattern
- C. Cover all areas up to 1/2-in (13 mm) thick stud tip thickness before building to full thickness
- D. Start at the lowest level elevation and build up gradually to full thickness in complete rings

Answer: A

Explanation:

To minimize rebound during gunning, API TR 980 clearly instructs to:

"Begin at the lowest level of the installation and build up gradually to full thickness in a small area of approximately 10 ft² (1 m²), avoiding sweeping motions."

- API TR 980, Section 4.3.4

This method prevents rebound contamination and cold joints that could occur if a larger area is covered too quickly or in an uncontrolled pattern.

Therefore, Option C is correct, and Options A, B, and D are incorrect according to best practices outlined in API TR 980.

NEW QUESTION # 20

Modulus of rupture test for castable refractories, the test specimen shall be

- A. None of the above
- B. 9 x 2 x 2 in (228 x 51 x 51mm)
- C. 6 x 2 x 2 in
- D. 8 x 2 x 2 in

Answer: B

NEW QUESTION # 21

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